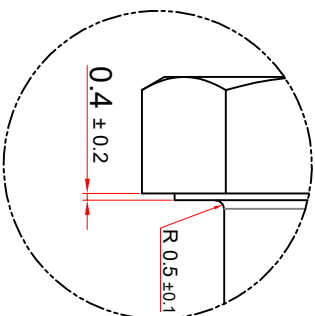
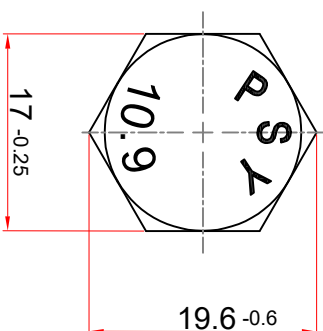
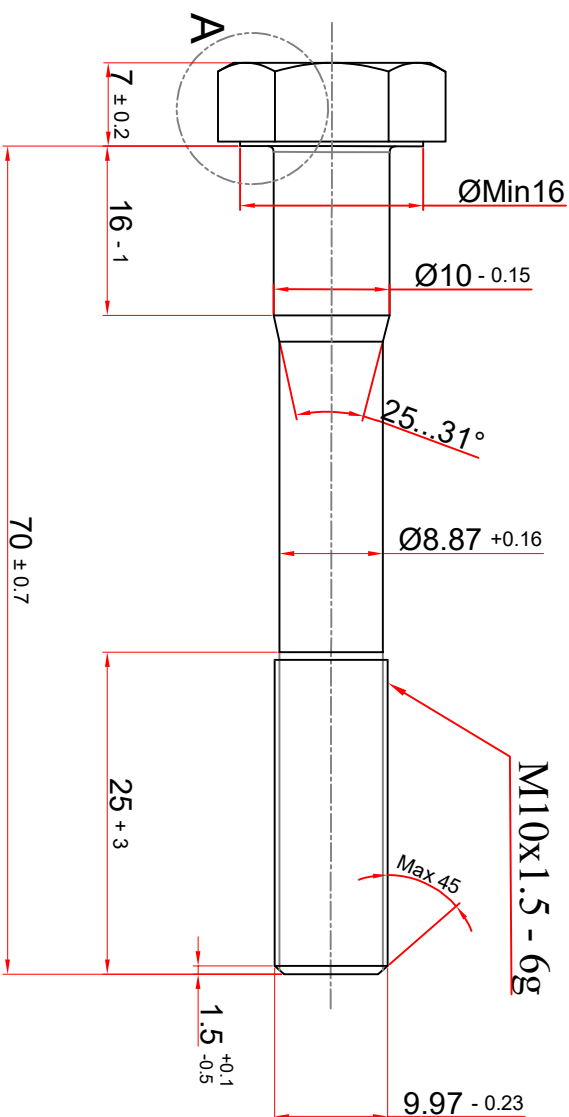
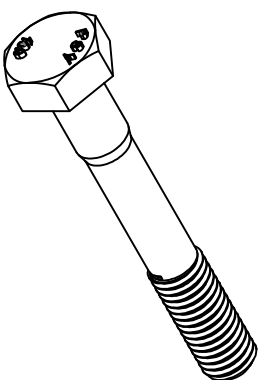




Detail A



- 1- Coating mass :Min 7 gr/m²
- 2- Without any microcracks
- 3- Depth of decarburization :Max .031 mm
- 4- The depth of complete decarburization : Max 0.015 mm

RE. VE:	DATE	1403/03/06	NAME	S. zabini	Description	اصلاح مشخصات فنی مطابق تست پلن															
Standard List		Part NO	12293-18001																		
Dimension	---	Part name	M10x1.5x70-6g																		
Mechanical	---	DWG.NO	DN12293-18001/01																		
Coating	---	<table><tr><td>Name</td><td>Data</td><td>Scale</td><td>1:1</td></tr><tr><td>Drawn</td><td>S Zabini</td><td>00/09/29</td><td>Safety</td></tr><tr><td>Checked</td><td>M. Irandoost</td><td>00/09/29</td><td>Regularity</td></tr><tr><td>Confirmed</td><td>K.Farahmand</td><td>00/09/29</td><td>Unit : mm</td></tr></table>			Name		Data	Scale	1:1	Drawn	S Zabini	00/09/29	Safety	Checked	M. Irandoost	00/09/29	Regularity	Confirmed	K.Farahmand	00/09/29	Unit : mm
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Tolerances	---																				
Other Standard	---																				
سپند پیتچ SEPPAND PITCH CO.																					
Machine		CBP104S	Core Hardness(HRC)		33-38																
Material		SCM335, 10B38	Surface Hardness(HV)		Max 375																
Dia of Material		---	T.S (Mpa)		981-1177																
diameter blank		---	Y.S (Mpa)		Min 883																
length blank		---	Proof Load		---																
Weight		---	EL. (%)		Min 9%																
Red Production process		SAP2	Type Coating		---																
			Color		Black																
Quality Class		10.9	Salt Spray To Sediment Red		Min 24h																
Coating		Manganese phosphate	Salt Spray To Sediment White		---																
Customer Name :		Mega motor_کپه پاتچ پلن																			



سپند پیتچ

SE Pand PITCH CO.

Machine	CBP104S	Core Hardness(HRC)	33-38
Material	SCM435 10B38	Surface Hardness(HV)	Max 375
Dia. of Material	---	T.S (Mpa)	981-1177
diameter blank	---	Y.S (Mpa)	Min 883
length blank	---	Proof Load	---
Weight	---	EL (%)	Min 9%
Red Production process	SAP2	Type Coating	---
Quality Class	10.9	Salt Spray To Sediment Red	Min 24h
Coating	Manganese phosphate	Salt Spray To Sediment White	---

Customer Name :

کپه پلکان Mega motor