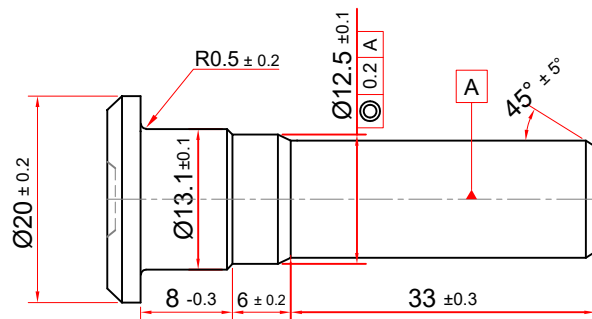
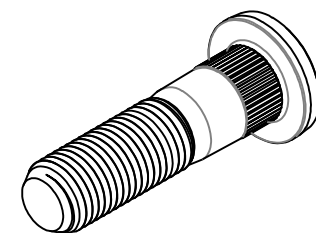
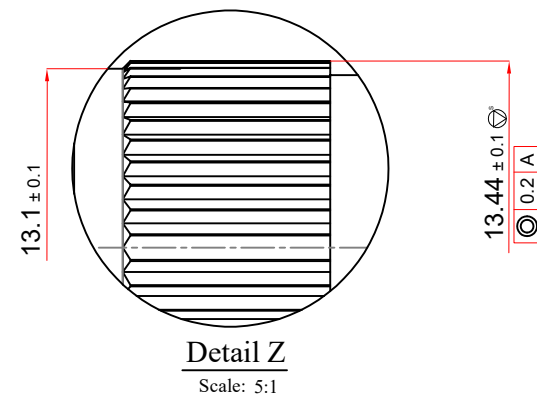
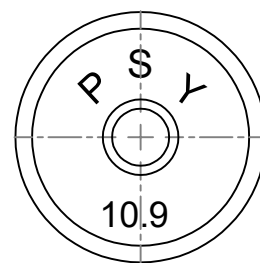
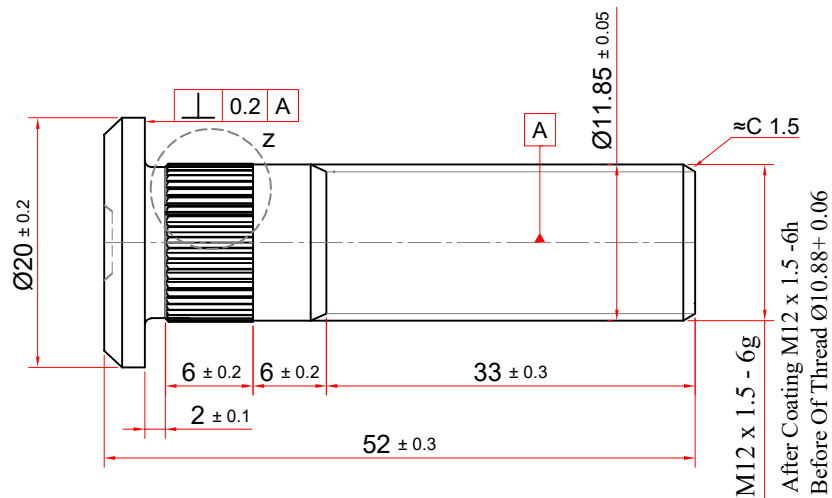
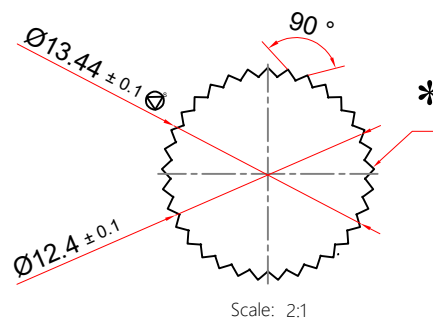




FOR PRESS



- 1- Dimensional sorting of the whole screw.
- 2- Sorting the mechanical properties of the whole screw.
- 3- Depth of complete decarburization :Max 0.015mm
- 4- Depth of decarburization :Max 0.3 mm
- 5- Without any cracks ,burrs ,pore
- 6- Coating thickness :Min $6\mu\text{m}$
- 7- *Number of Teeth 33
- 8- Surface Area : 3242.52 mm^2

RE.VE:1	DATE	03/04/20	NAME	M.Abadiyan	Description	افزون فـرورفتگی روی کله پیچ
RE.VE:2	DATE	03/11/10	NAME	M.Abadiyan	Description	افزون ابعاد مرحله پرس
RE.VE:3	DATE	03/12/18	NAME	S.Abbasi	Description	اصلاح تـلـرانـس سادگی زیر کله - اصلاح شـیـت نقـشه افزون شماره امکان سنجی - افزون مساحت سطح
Feasibility Number :		02-160	Assembly Location		پیچ بازویی سبیک جلو تیبـا	
Reference Standard Are As Below :			Part NO		3006541B	
			Part name		M12x1.5x47	
Dimension		---	DWG.NO		DN3006541B/03	
Mechanical	KES C-C001		Name	Data	Scale	1.5:1
Coating	KES C-F004B	Drawn	S.Zabihi	02/09/06	Safety	
Tolerances		Checked	S.Zabihi	02/09/06	Regularity	
Other Standard	KES C-C018	Confirmed	Mh.Abaei	02/09/06	Unit : mm	



سپند پیچ پرد

SEPAD PITCH CO



سپاند پیچ یزد

SEPAD PITCH CO.

Material	10B38/SCM435	Quality Class	10.9
Dia of Wire	12.95 mm	Core Hardness (HRC)	32-38
Weight (gr) ≈	...	Surface Hardness (HV)	Max 402
Wire Production process	SAIP 2	Tensile Strength (Mpa)	Min 1000
Coating	Zink Flake	Yield Strength (MPa)	Min 900
Coating Type	DMF-2	Proof Load (MPa)	---
Chromate Color	Silver Gray	EL (%)	Min 9
Resistance to Slat Spray		White Rust	---
		Red Rust	Min 480 hr
Customer Name		Mega Motor / Behran Motor	