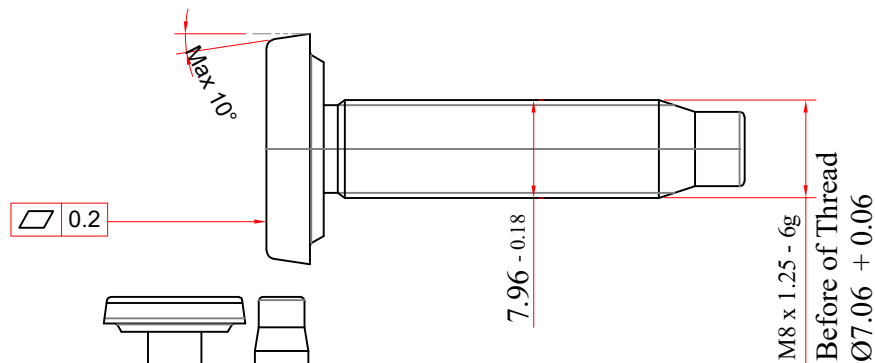
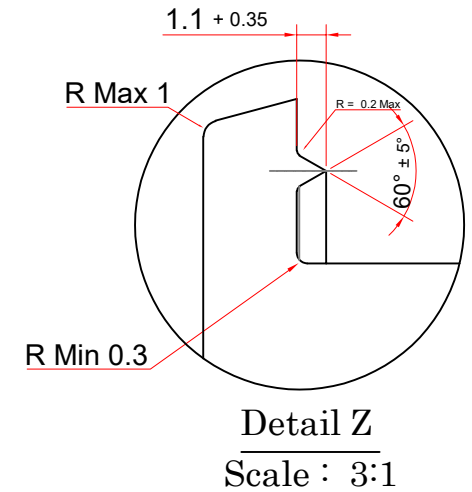
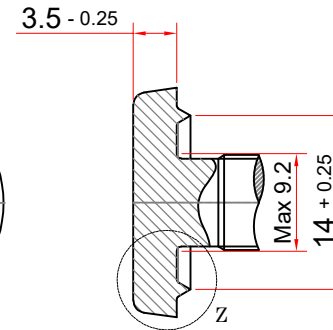
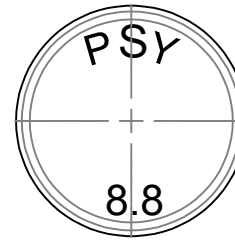
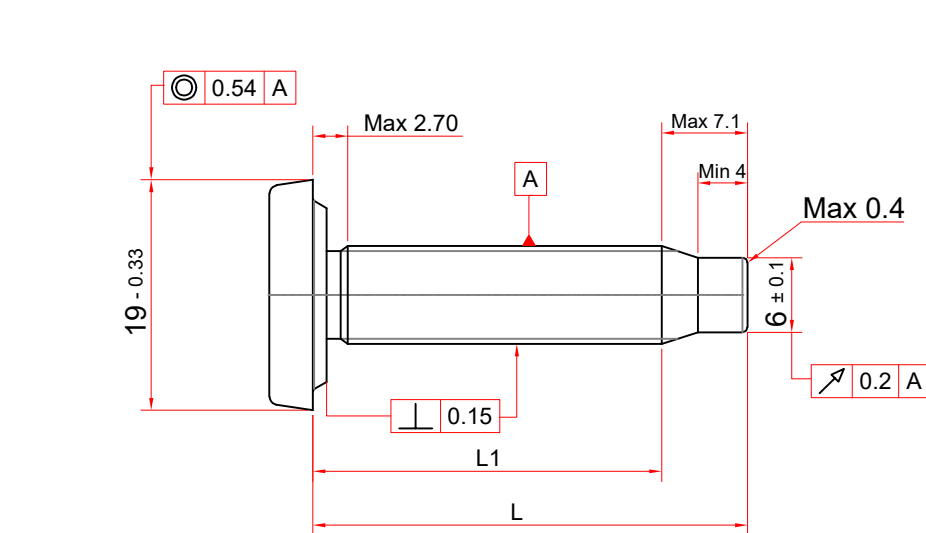
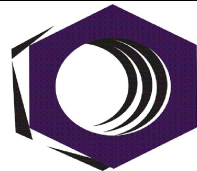


Scale : 1:1

- 1- $F_m : 29000 - 36500 \text{ N}$
- 2- Without any cracks ,burrs ,pore
- 3- The presence of surface lines or defects is checked after a 15 minute reaction with a 50% by volume solution of hydrochloric acid raised to a temperature of 75 or 95°C
- 4- Check the purity of steel in accordance with the standard NFA04-106

Row	Part NO	Part name	DWG.NO	L1 *	L
1	7903011393	M8 x 1.25 x 25	DN7903011393/00	Min 17.4	24.5-25.5
2	7903011394	M8 x 1.25 x 35	DN7903011394/00	Min 27.4	34.5-35.5

* There is no need to control the L1 parameter.

RE.VE:	DATE	---	NAME	---	Description	---	Machine	104-105S	Core Hardness(HV)	253 - 319 22 - 32 HRC
Standard List Dimension C171108 B112125 Mechanical C100040 Coating --- Tolerances --- Other Standard B113110		Part NO	---				Material	10B21	Surface Hardness	---
		Part name	---				Dia.of Material	8 mm	T.S (Mpa)	800-1000
		DWG.NO	---				diameter blank	7.60 mm	Y.S (Mpa)	Min 640
		---	Name	Data	Scale	2:1	length blank	---	Proof Load	---
 سپند پیچ یزد SEPAND PITCH CO.							Weight	---	EL (%)	Min 9%
							Rod Production process	SAIP1	Type Coating	---
							Quality Class	8.8	Color	---
							Coating	Plain	Salt Spray To ediment Red	---
							Customer Name :		SAPCO	