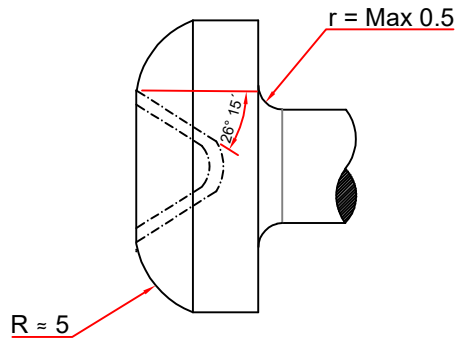
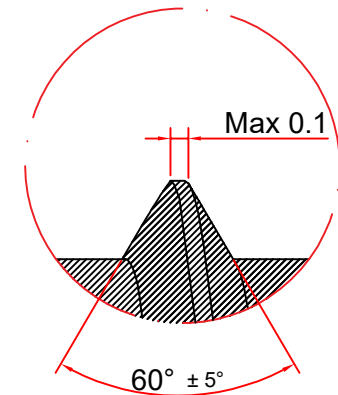
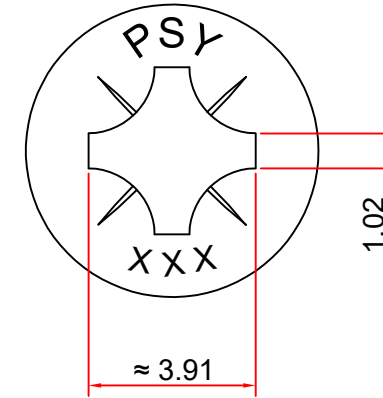
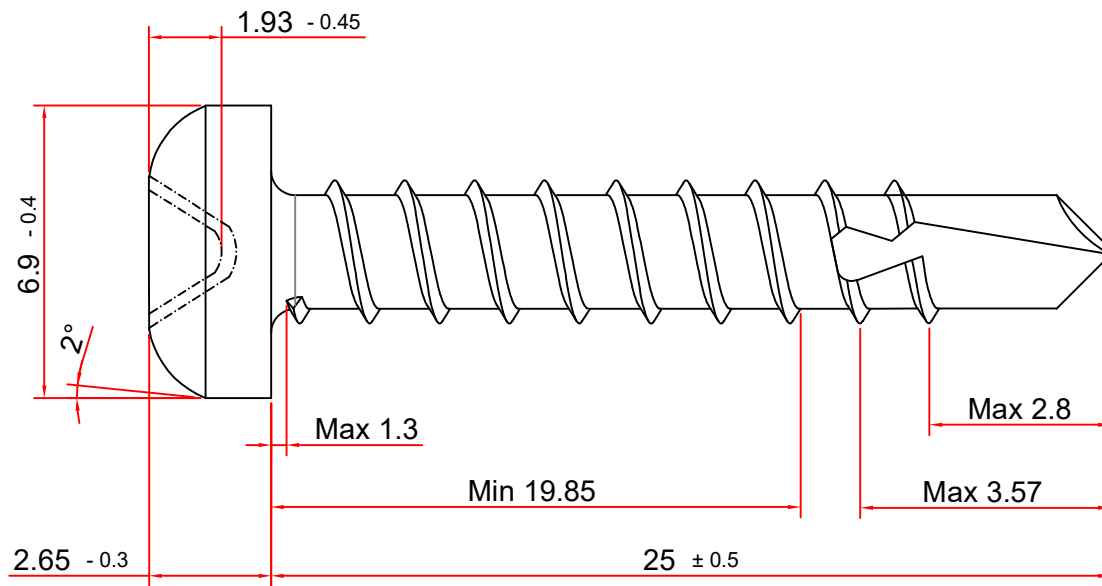


Coating thickness : Min 15µm
Case Depth: 50µm-180µm
Breaking torque : Min 2.7 N.m



RE.VE:	DATA	---	NAME	---	Description	---	Machine	---	Core Hardness (HV)	270-390	
							Material	1018	Surface Hardness(HV)	Min 450	
Standard List		Part NO	7903016114				 سپند پیچ یزد	Dia.of Material	---	T.S (Mpa)	---
Dimension	C16 1625	Part name	VIS CBLZ PERC TOLE 3.5 L25 AC Z15DFNR					diameter blank	---	Y.S (Mpa)	---
Mechanical	C10 0060	DWG.NO	DN7903016114/00					length blank	---	Proof Load (N)	---
Coating	B15 4101	---	Name	Data	Scale	4/1		Weight	1.51 gr	EL (%)	---
Tolerances	---	Drawn	B.Salehizade	00/10/22	Safety	☐		Production process Wire Rod	SAIP2	Type Coating	Z15DFNR
		Cheked	M.Irandost	00/10/22	Regularity	☐	Quality Class	Cementation	Salt Spray To Sediment Red	---	
Other Standard	C10 0120	Confirmed	K.Farahmand	00/10/22	Unit : mm		Coating	Coromate	Salt Spray To Sediment Withe	200 h	
							Customer Name :		SAPCO		