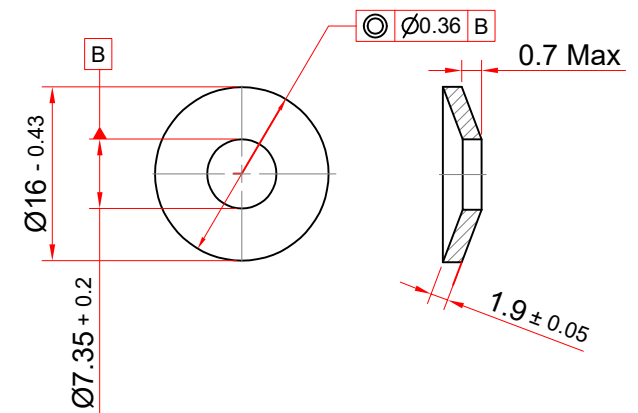
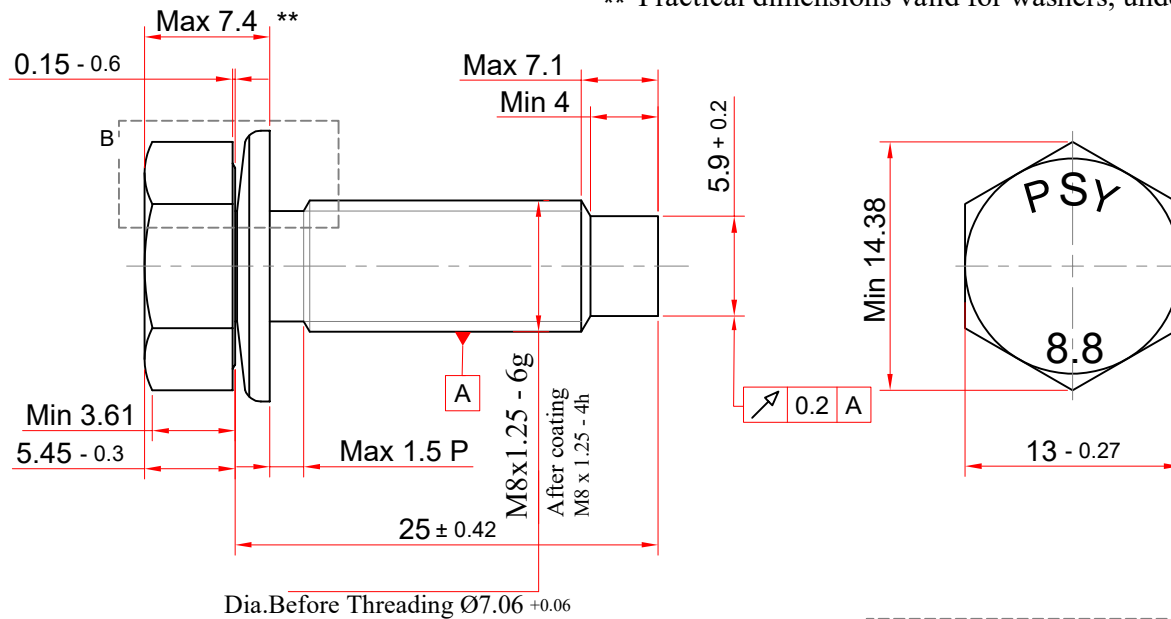


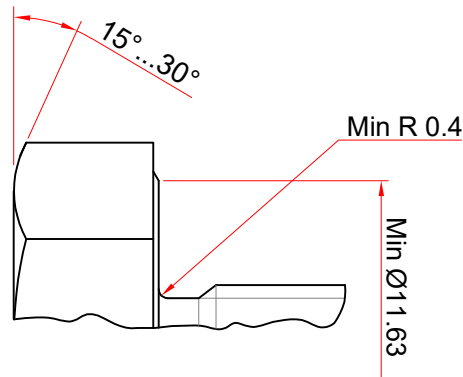
** Practical dimensions valid for washers, under load



Material :CK67 /CK75 /CK85

Hardness(HV :) 430 -510

The washers must be made of fine grain carbon steel whose carbon content must be 0.50% ≥



DETAIL B

- 1: F_n : 0.12 - 0.18
- 2: F_m : 29290- 36610 N
- 3: Coating thickness :Min 6 μ m
- 4: Coating mass :Min 24gr/m²
- 5: Without any cracks ,burrs ,pore
- 6: Grip of coating :no separated particulate < 1mm²
- 7: Depth of decarburization :Max 0.25mm
- 8: Depth of complete decarburization :Max 0.015mm
- 9: Check the purity of steel in accordance with the standard NFA04-106

RE.VE:	DATE	01/12/23	NAME	M.Zolfaghari	Description	اضافه کردن وزن	Machine	---	Core Hardness	22-32 HRC 250-320 HV	
RE.VE:	DATE	02/08/08	NAME	S.Zabihi	Description	اصلاح میزان سالت و افزودن پارامترهای تست پلن	Material	10B21/ 10B38	Surface Hardness	Max 350 HV	
Standard List		Part NO	7903301235			 سپند پیچ یزد	Dia.of Material	---	T.S (Mpa)	800-1000	
Dimension	C120170	Part name	M8x1.25x25-8.8				diameter blank	---	Y.S (Mpa)	640-900	
Mechanical	C100020	DWG.NO	DN7903301235 /02				length blank	---	Proof Load	---	
Coating	C153320	---	Name	Data	Scale		2/1	Weight	13.5 gr	EL (%)	Min 12%
Tolerances	---	Drawn	s.zabihi	00/05/17	Safety		☐	Rod Production process	SAIP2	Type Coating	ZLVMGL
Other Standard	C171058- C225880	Cheked	M.Irandost	00/05/17	Regularity	☐	SEPAD PITCH CO.	Quality Class	8.8	Salt Spray To Sediment Red	Min 600h
		Confirmed	K.Farahmand	00/05/17	Unit : mm			Coating	Dacromat	Salt Spray To Sediment Withe	---
		Customer Name :							SAPCO		