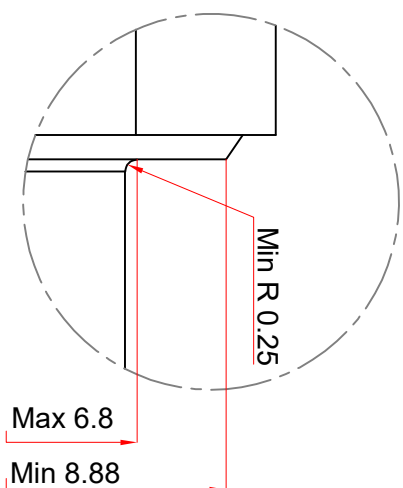
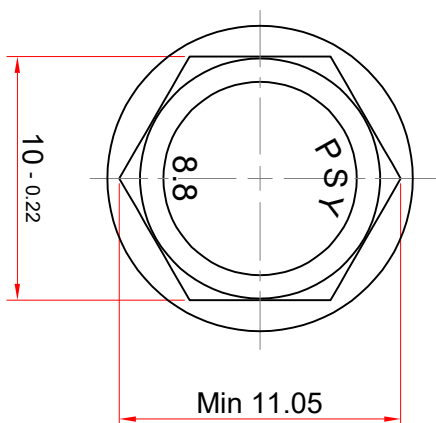
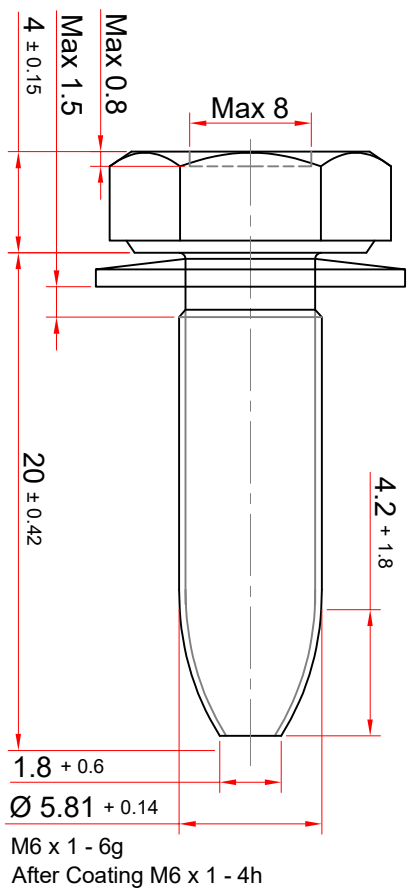
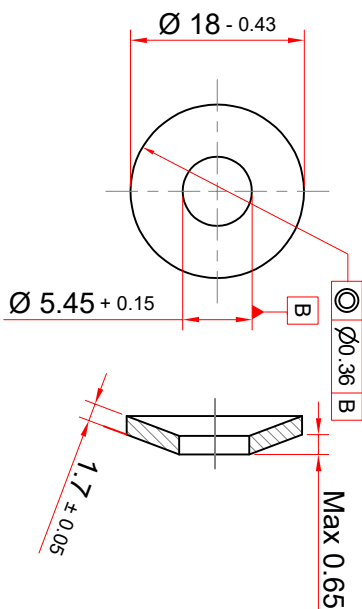
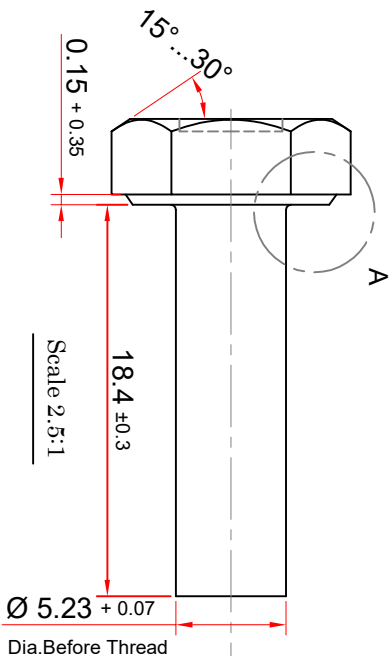




Detail A
Scale 3:1



- 1- Material : CK67 - CK75
- 2- Hardness (HV): 430-510
- 3- The washers must be made of fine grain carbon steel, whose carbon content must be 0.50% ≥

- 1- F_m : 16100 - 20120
- 2- FN : 0.12 - 0.18
- 3- Coating mass : Min 24gr/m²
- 4- Without any cracks, burrs, pore and having zinc dacromate coating.
- 5- Grip of coating : no separated particulate < 1mm²
- 6- Depth of decarburization : Max 0.20mm
- 7- The depth of complete decarburization : Max 0.015 mm
- 8- Check the purity of steel in accordance with the standard NFA04-106

RE.VE:1	DATA	03/07/18	NAME	M.Abadiyan	Description	الفردين طول بارس و اصلاح جسي و اشتر	
Standard List		Part NO	7903301276			 سپند پیتچ یزد SEPAND PITCH CO.	
Dimension	C120180	Part name	M6 x 1 x 20 - 6g				
Mechanical	C100020	DWG.NO	DN7903301276/01				
Coating	C153320	---		Name	Data	Scale	3:1
Tolerances	C100220	Drawn		M.Zolfaghari	02/05/04	Safety	☐
Other Standard	---	Checked		S.Zabhi	02/05/04	Regularity	☐
		Confirmed		K.Farahmand	02/05/04	Unit : mm	☒
Machine		64S	Core Hardness		22-32 HRC		
Material		10B21/ 10B38	Surface Hardness		250-320(HV)		
Dia of Material		6 - 7	T.S (Mpa)		800-1000		
diameter blank		5.60	Y.S (Mpa)		640-900		
length blank		26.23	Proof Load		--		
Weight		5.78	EL (%)		Min 12%		
Rod Production process		SAP12	Type Coating		ZLYMGL		
Quality Class		8.8	Color		Silver gray		
Coating		Dacromat	Salt Spray To Sediment White		Min 600h		
Customer Name :		SAPCO					