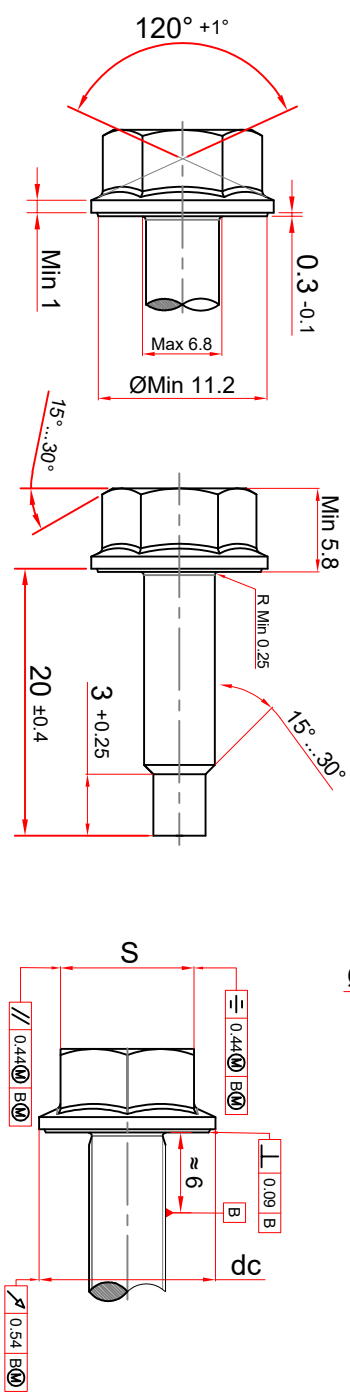
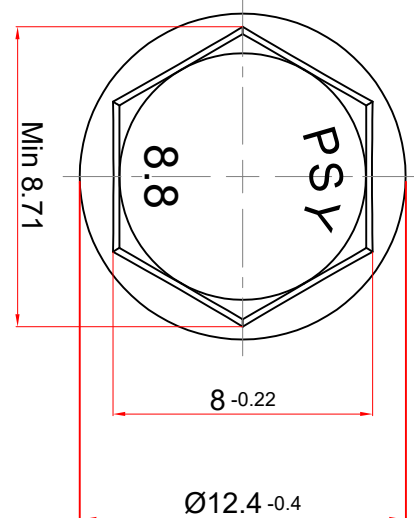
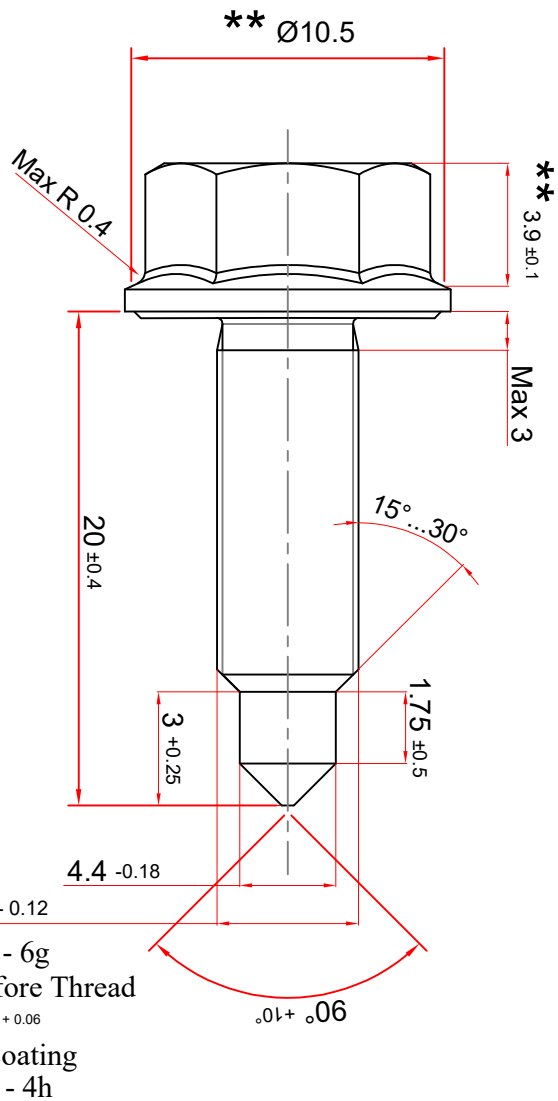
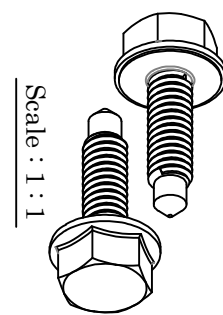




FOR PRESS



Scale : 1 : 1

RE.V:1	DATA	1403/07/04	NAME	M.Abadiyan	Description	اصلاح ابعاد پرس		
RE.V:2	DATA	1403/07/21	NAME	M.Abadiyan	Description	اصلاح ابعاد پرس و ضخامت پوشش		
RE.V:3	DATA	1403/10/29	NAME	M.Abadiyan	Description	اصلاح ابعاد مطابق نقشه مشتری		
Standard List		Part NO	9617979180					
Dimension	---	Part name	M6x1x20-6g					
Mechanical	PSA C100020	DWG.NO	DN9617979180/03					
Coating	PSA B153312	---		Name	Data		Scale	2/1
Tolerances	---	Drawn	Sm.Mirhoseiny	02/05/28	Safety		☐	
Other Standard	PSA B112130	Checked	S.Zabih	02/05/28	Regularity	☐	SEAPND PITCH CO.	
		Confirmed	K.Farahmand	02/05/28	Unit : mm			
Machine		CBF64S	Core Hardness		22-33 HRC 250-320 HV			
Material		10B21/ 10B38	Surface Hardness		---			
Dia of Material		7-8	T.S (Mpa)		800-1000			
diameter blank		5.60	Y.S (Mpa)		640-900			
length blank		---	Proof Load		---			
Weight		~ 7.70 gr	EL (%)		Min 12%			
Rod Production process		SAP2/ PASAP	Type Coating		ZL VFGL Gray			
Quality Class		8.8	Salt Spray To Sediment Red		Min 1000h			
Coating		Geomet 500B	Salt Spray To Sediment White		---			
Customer Name :		SAPCO						

- Note :
- 1-FN : 0.12 - 0.18
 - 2-F_m : 16100 - 20120 N
 - 3-Coating thickness : Min 9 μm
 - 4-Coating mass : Min 36 gr/m²
 - 5-Structure before tempering : structure with more than 90% martensite at the centre in the hardened state.
 - 6-Purity of steel : Check the purity of steel in accordance with the standard NFA04-106.
 - 7-The depth of complete decarburisation : Max 0.015 mm
 - 8-Depth of decarburization : Max 0.21 mm
- *** Controlled by fixture