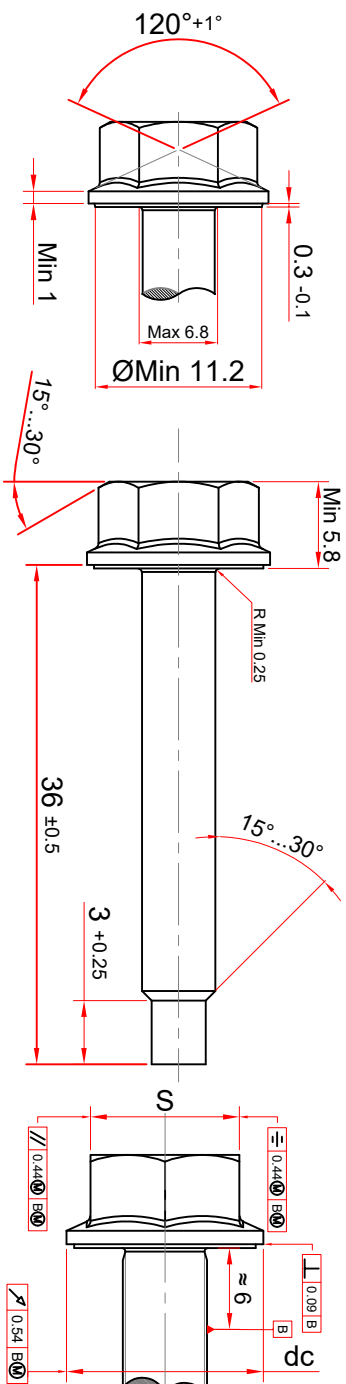
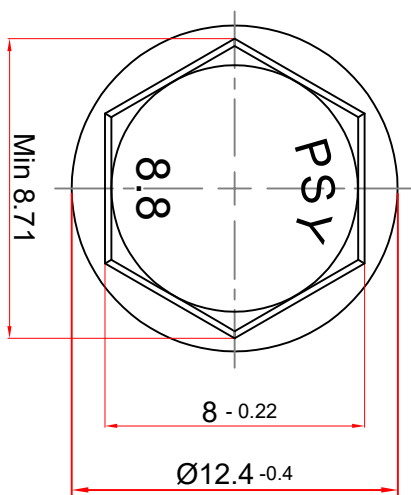
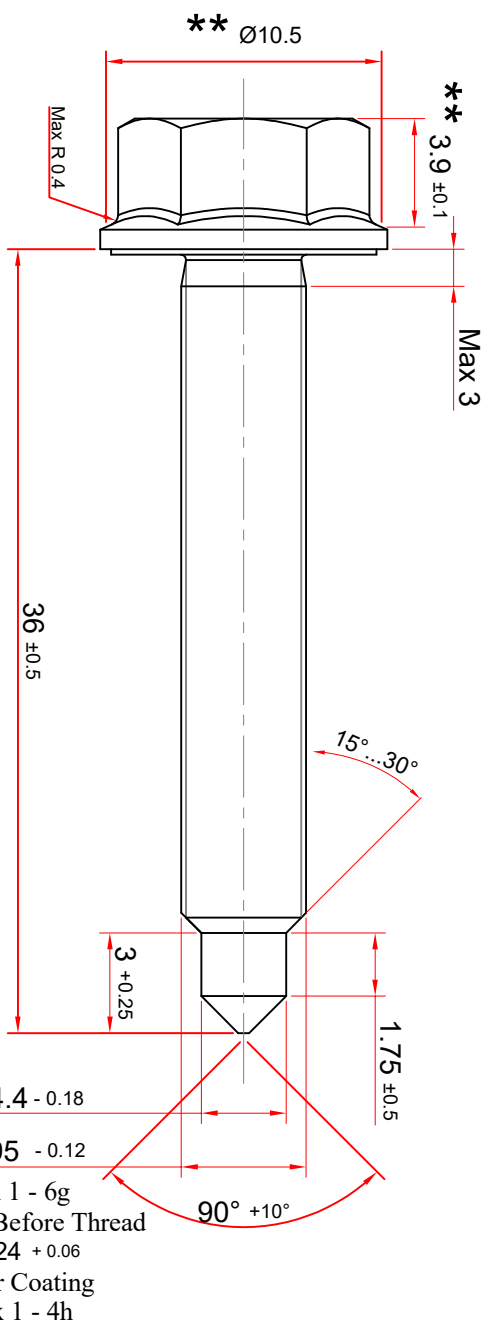
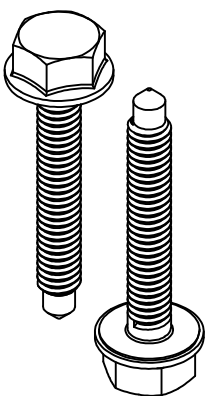




FOR PRESS



Scale : 1 : 1

RE.VE:1	DATA	1403/07/21	NAME	M. Abadiyan	Description	البرون حرم وشيش واصلح		
RE.VE:2	DATA	1403/10/29	NAME	M. Abadiyan	Description	بالبرون وشيش واصلح واصلح واصلح واصلح		
Standard List			Part NO	9617979380				
Dimension	----	Part name	M6x1x36-6g					
Mechanical	PSA C100020	DWG. NO	DN9617979380/02					
Coating	PSA B153320	---	Name	Data	Scale	3:1		
Tolerances	---	Drawn	Sm. Mirhosseini	02/06/27	Safety	☐		
Other	PSA B112130	Checked	S. Zabihi	02/06/28	Regularity	☐		
Standard	PSA B112130	Confirmed	K. Farahmand	02/06/28	Unit : mm			
 سپند پیتچ یزد SEAPAND PITCH CO.								
			Customer Name : SAPCO					
Machine	CBF64S	Core Hardness					22-33 HRC	
Material	10B21/ 10B38	Surface Hardness					---	
Dia of Material	7-8	T.S (Mpa)					800-1000	
diameter blank	5.60	Y.S (Mpa)					640-900	
length blank	---	Proof Load					---	
Weight	~ 10.40 gr	EL (%)					Min 12%	
Rod Production process	SAP2/ PASAP	Type Coating					ZLV MGL	
Quality Class	8.8	Color					Gray	
Coating	Geomet 500A	Salt Spray To Sediment Red					Min 600h	
		Salt Spray To Sediment White					---	

Note :

- 1-FN : 0.12 - 0.18
- 2-F_m : 16100 - 20120 N
- 3-Coating thickness : Min 8 µm
- 4-Coating mass : Min 24gr/m²
- 5-Structure before tempering : structure with more than 90% martensite at the centre in the hardened state.
- 6-Purity of steel : Check the purity of steel in accordance with the standard NFA04-106.
- 7-The depth of complete decarburisation : Max 0.015 mm
- 8-Depth of decarburization : Max 0.21 mm

** Controlled by fixture