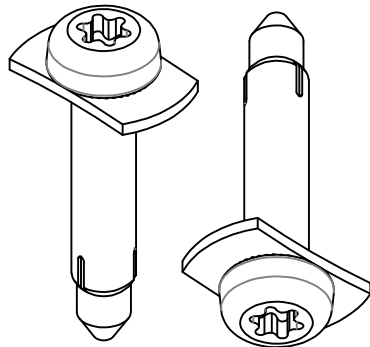
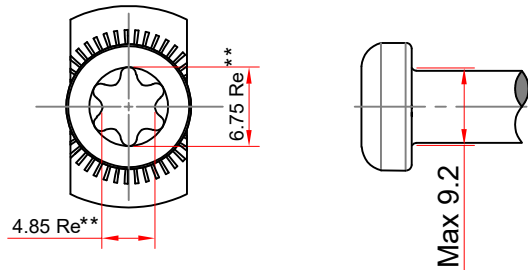
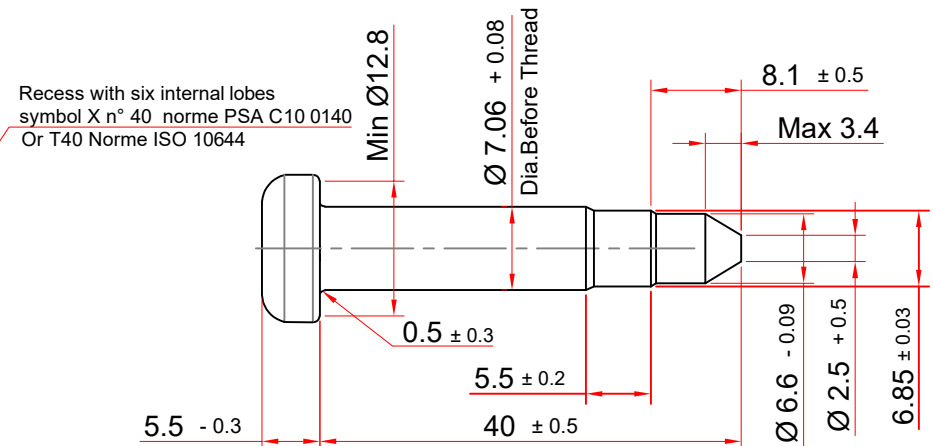
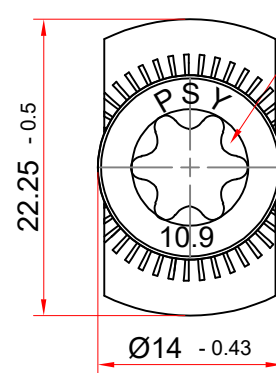
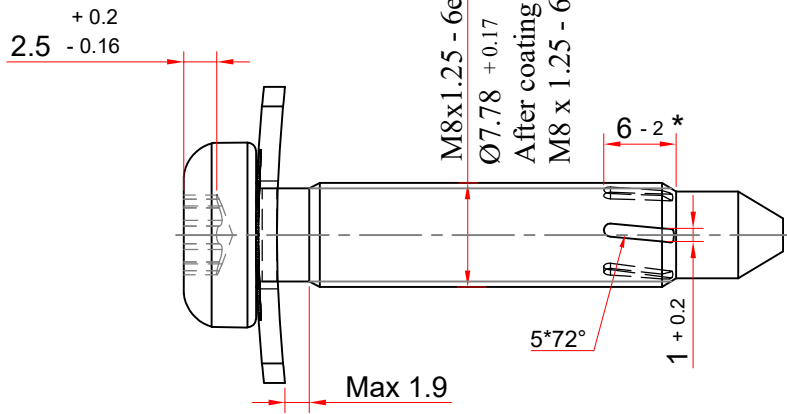




Scale : 1 : 1

- * Don't need to control the dimensions of the press in this section . and confirm continuation of production after the thread operation .
- **The specified dimensions must be selected so that the External Lobed Head Gage will function properly .
- 1- Without any microcracks, holes, pores and the completeness of the chromate coating.
- 2- Structure before tempering :structure with more than 90%martensite at the centre in the hardened state.
- 3- Purity of steel :Check the purity of steel in accordance with the standard NFA.04-106
- 4- Depth of decarburization :Max 0.25mm
- 5- The depth of complete decarburization : Max 0.015 mm
- 6- Coating thickness :Min 8µm
- 7- F_m : Min 39000
- 8- F_N : 0.12 - 0.18

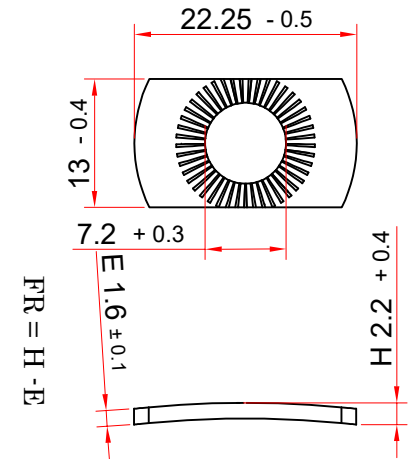
Part NO: 7903069040

Hardness (HV): 440-520

Material : CK67/CK75/CK85

The washers must be made of fine grain carbon steel whose carbon content must be 0.50% ≥

After the application af 16500 N the residual boe FR must be >= 0.4 mm



RE.VE:	DATA	1403/07/03	NAME	S.Zabihi	Description	افزودن ابعاد پرس قبل از قسمت رنگ بر	Machine	84S-85S	Core Hardness	32-39 HRC 320-380 HV
							Material	10B38/ SCM435	Surface Hardness	Max 390 HV
Standard List		Part NO	9624103780				Dia.of Material	8-9	T.S (Mpa)	1000-1200
Dimension	PSA C91 2522 PSA C92 6920	Part name	M8 x 1.25 x 40				diameter blank	7.60	Y.S (Mpa)	900-1080
Mechanical	PSA C10 0020	DWG.NO	9624103780/01				length blank	---	Proof Load	---
Coating	B15 4102	---	Name	Data	Scale	2/1	Weight	---	EL (%)	Min 9%
Tolerances	C200220	Drawn	B.Salehizade	1402.08.24	Safety	☐	Rod Production process	SAIP1/ SAIP2	Type Coating	---
Other Standard	PSA B11 2125	Cheked	S.Zabihi	1402.08.24	Regularity	☐	Quality Class	10.9	Salt Spray To Sediment Red	---
		Confirmed	K.Farahmand	1402.08.24	Unit : mm	☒	Coating	Chromate	Salt Spray To Sediment White	Min 200h
SEPAD PITCH CO.							Customer Name : SAPCO			