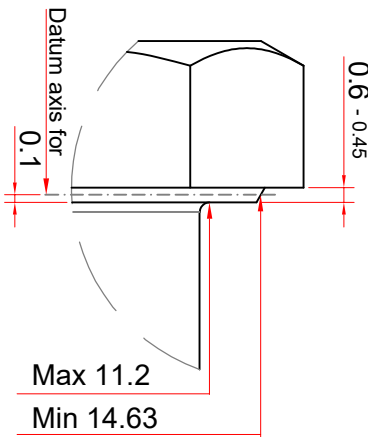
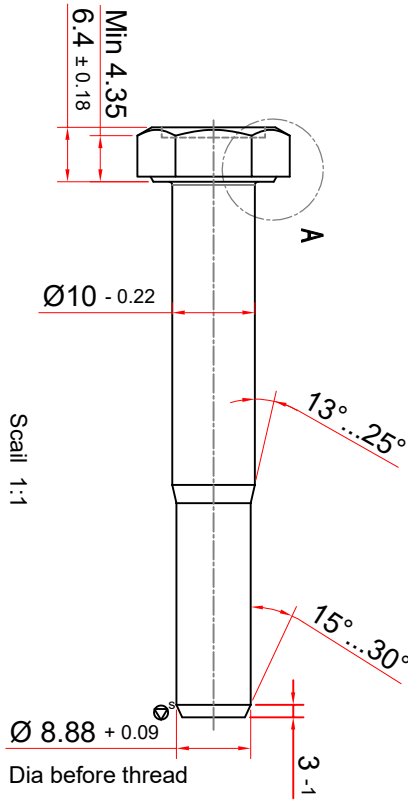
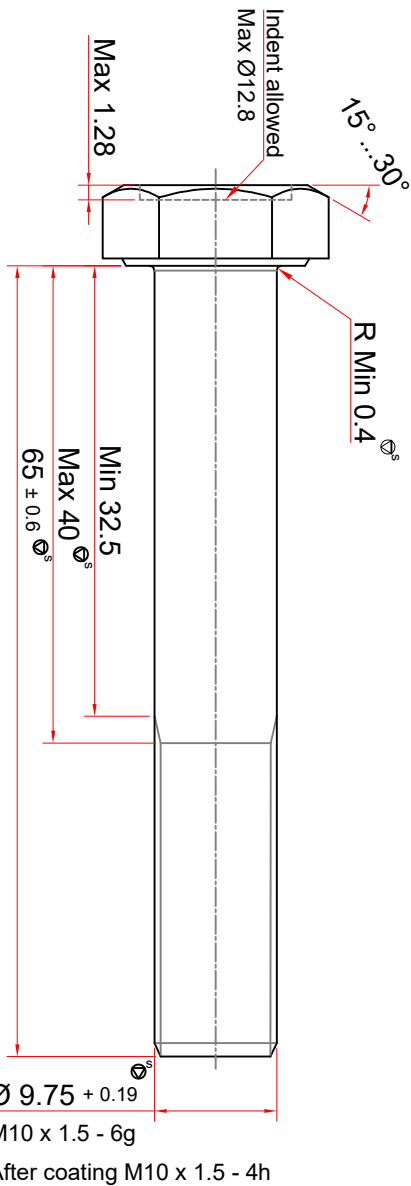
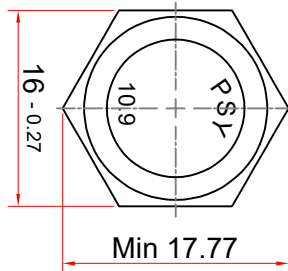




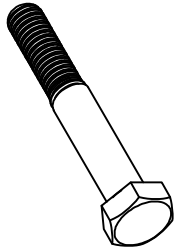
Detail A
Scale 4:1

Note :

- 1- FN : 0.12 - 0.18
- 2- Fm : 57990 - 69590
- 3- Coating thickness : Min 6µm
- 4- Structure before tempering : structure with more than 90% martensite at the centre in the hardened state.
- 5- Depth of decarburisation : Max 0.31 mm
- 6- The depth of complete decarburisation : Max 0.015 mm
- 7- Purity of steel : Check the purity of steel in accordance with the standard NFA04-106.



Scale 0.5:1



Scale 1:1

RE:VE:	DATA	03/09/28	NAME	Abadiyan	Description	افزون طول پوننت	Machine	105S	Core Hardness	320-380 HV
Standard List	Part NO	9627581680	Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	Dia.of Material	12	T.S (Mpa)	1000-1200
Dimension	C120110		Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	diameter blank	9.60	Y.S (Mpa)	900-1080
Mechanical	C100020		Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	length blank	77.72	Proof Load	--
Coating	B153312		Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	Weight(gr)	47.59	EL (%)	Min 9%
Tolerances	C100220		Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	Rod Production process	SAPD2	Type Coating	DAC 500
Other Standard	R991101-D171058-C100055		Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	Quality Class	10.9	Salt Spray To Sediment Red	Min 500 hr
			Part name	M10 x 1.5 x 65 - 6g	DWG.NO	DN9627581680/01	Coating	Dicromate	Salt Spray To Sediment White	--



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SEPAND PITCH CO.

Customer Name : SAPCO