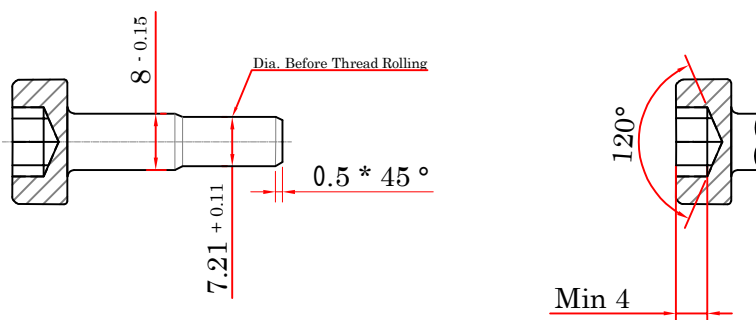
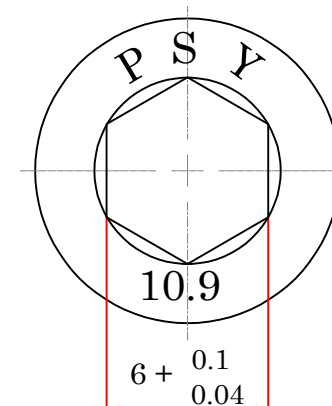
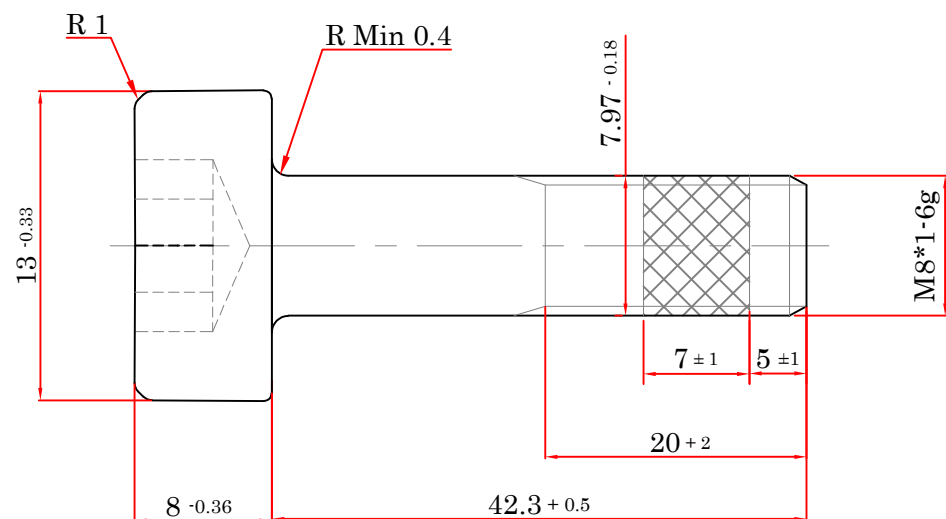




Scale : 1:1.5

FN : 0.12 - 0.18

F_m : 39710 - 47000 N

Coating mass : Min 24 gr/m²

Coating thickness : Min 10μm

Depth of complete decarburization : Max 0.015mm

Depth of decarburization : Max 0.21 mm

Prevailing torque for the first fixing : Max 3.9 N.m

Prevailing torque for the first Separation : Min 9.9 N.m

Prevailing torque for the first removal : Min 3 N.m

RE.VE:1	DATA	01/12/23	NAME	M.Zolfaghari	Description	تغییرات مطابق تست پلین جدید و اضافه کردن وزن
RE.VE:2	DATA	03/07/11	NAME	M.Abadiyan	Description	اصلاح اندازه نوک پیچ تا لاک رزوه
RE.VE:3	DATA	03/08/24	NAME	S.Zabihi	Description	حذف تلرانس هم مرکزی نوک پیچ نسبت به ساقه
Standard List		Part NO		9645660780-A		
Dimension	B113110	Part name		CHC M8x1.0x42 AC 10		
Mechanical	C100020	DWG.NO		DN9645660780-A /03		
Coating	B154101	---		Name	Data	Scale 1.5:1
Tolerances	---	Drawn		s.zabihi	00/05/13	Safety ☐
Other Standard	B251057	Cheked		M.Irandost	00/05/13	Regularity ☐
		Confirmed		K.Farahmand	00/05/13	Unit : mm ☐



سپند پیچ یزد

SEPAND PITCH CO.

Machine	84S	Core Hardness	320-380 HV (32-39 HRC)
Material	10B38/SCM435	Surface Hardness	Max 390 HV
Dia.of Material	10 mm	T.S (Mpa)	1040-1200
diameter blank	7.60 mm	Y.S (Mpa)	940-1080
length blank	60.80 mm	Proof Load(Mpa)	830
Weight	21.60 gr	EL (%)	Min 9%
Rod Production process	PASAIP	Type Coating	---
Quality Class	10.9	Color	Silver Grey
		Salt Spray To Sediment Red	Min 600h
Coating	Zinc flak	Salt Spray To Sediment Withe	---
Customer Name :		SAPCO	