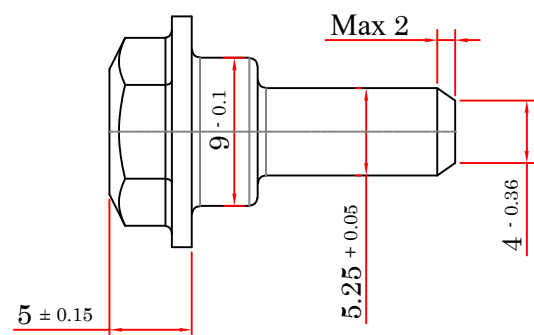
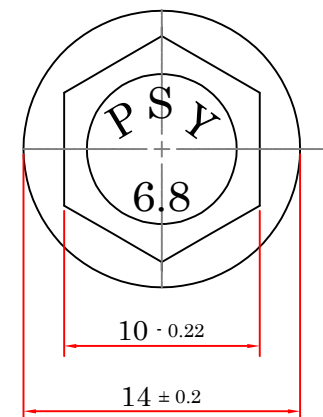
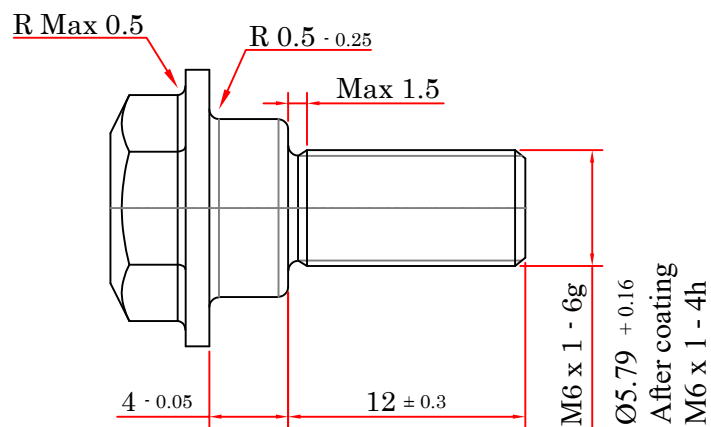




Scale :2:1

- 1 - FN : 0.12 - 0.18
- 2 - F_m : 12070 - 16100 N
- 3 - Surface Area : 817.14 mm²
- 4 - Coating mass : Min 24 gr/m²
- 5 - Coating thickness : Min 6µm
- 6 - Depth of decarburization : Max 0.21 mm
- 7 - Grip of coating : no separated particulate < 1mm²
- 8 - The depth of complete decarburization : Max 0.015 mm
- 9 - Purity of steel : Check the purity of steel in accordance with the standard NFA.04-106

RE.VE: 1	DATE	02/09/22	NAME	S.Zabihi	Description	حذف کردن لاک رزوه و اصلاح پارامتر قطر ساقه و دور کله و ارتفاع کله و افزودن پارامترهای مکانیکی و مواد اولیه					Material	10B21-10B38	Quality Class	6.8	
RE.VE: 2	DATE	03/09/26	NAME	M.Abadiyan	Description	اصلاح نوع پوشش و افزودن سالت قرمز					Dia of Wire	10-11 mm	Core Hardness	190 . 250 HV (90 . 100 HRE)	
RE.VE: 3	DATE	03/12/14	NAME	S.Abbasi	Description	حذف بند 1 - اصلاح استاندارد پوشش - افزودن بند 3 و 4 و 7					Weight (gr) ≈	8.04	Surface Hardness (HV)	---	
Feasibility Number :			02/89		Assembly Location		---					Wire Production process	PASAIP	Tensile Strength (Mpa)	600-800
Reference Standard Are As Below :			Part NO		9759910880					Coating	Zink Flake (Geomet 500A)	Yield Strength (Mpa)	480-640		
Dimension			---		Part name		M6 x 1.0 x12					Coating Type	ZLVMGL	Proof Load (N)	---
Mechanical			C100020		DWG.NO		DN9759910880/03					Chromate Color	Silver Gray	EL (%)	Min 8 %
Coating			B153320			Name	Data	Scale	1.5:1		Resistance to Slat Spray		White Rust	---	
Tolerances			C100220		Drawn	B.Salehizade	01/05/29	Safety	☐				Red Rust	Min 600 hr	
					Checked	S.Zabihi	01/05/29	Regularity	☐						
Other Standard			B113110		Confirmed	K.Farahmand	01/05/29	Unit : mm		SEPAD PITCH CO.	Customer Name	SAPCO			