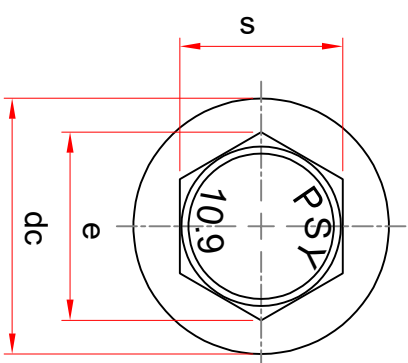
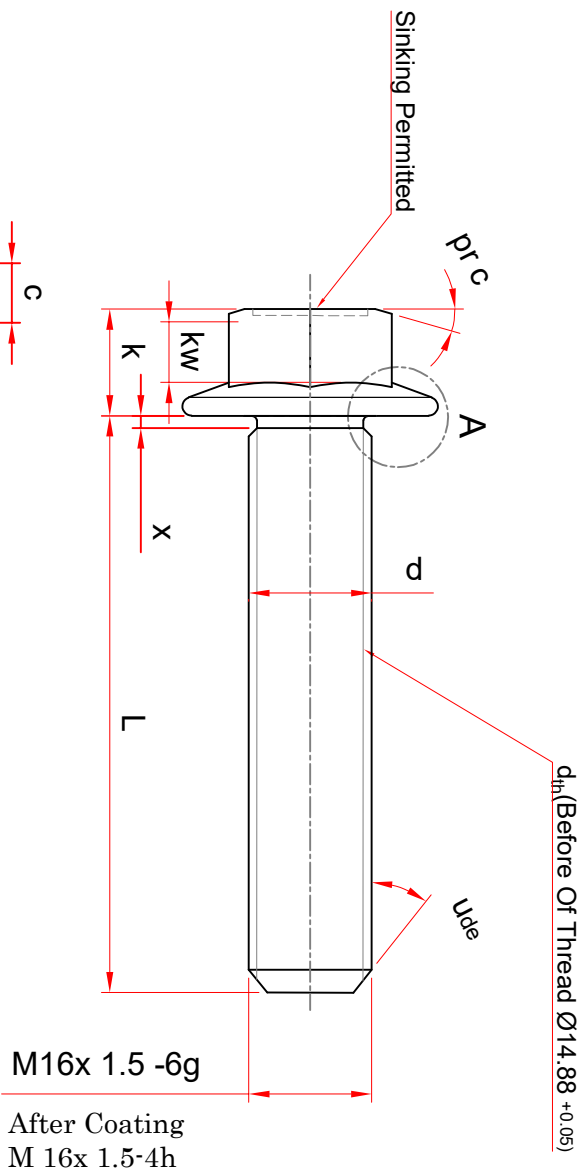


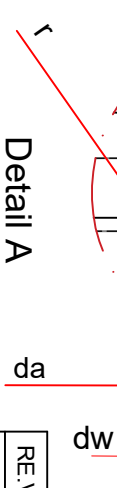


s	23.67 - 24
e	26.54
d	15.68 - 15.96
dth	14.88 - 14.93
x	3
ude	25° - 30°
C	Min 2.4
dc	Max 29.5
dw	Min 26.9
da	Max 17.7
r	Min 0.6
r2	Max 1
K	Max 14.4
kw	Min 6.2
pr c	Min 15°

Table 1

L	Part NO	DWG.NO
40 - 0.3	I20039903804/07	DNIZ0039903804/07/01
45 - 0.3	I20039903904/07	DNIZ0039903904/07/01
50 - 0.3	I20039904104/07	DNIZ0039904104/07/00
55 - 0.3	I20039904204/07	DNIZ0039904204/07/01

- 1: Depth of complete decarburization :Max 0.015mm
- 2: Depth of decarburization :Max 0.3mm
- 3: Coating mass :Min 24gr/m²
- 4: Coating thickness :Min 6µm



Detail A

RE.VE:	DATE	1401/09/22	NAME	S.Zabih	Description	تغییرات کلی مطابق درخواست مشتری	
RE.VE:	DATE	1402/06/27	NAME	M.Zolfaghari	Description	افزودن طول ۰۵ و تغییرات ارتفاع مهره	
Standard List			Part NO	---			
Dimension	MBN 10 105 (1996)	Part name		M16x1.5xL-6g			
Mechanical	DIN 898-1	DWG.NO		---			
Coating	DBL 9440	---	Name	Data	Scale	1:1	
Tolerances	ISO 4759	Drawn	B.Salehzade	00/09/04	Safety	☐	
Other Standard	---	Checked	M.Irandost	00/09/04	Regularity	☐	
		Confirmed	K.Farahmand	00/09/04	Unit : mm	☒	
 SEPPAND PITCH CO.							
Machine		165S	Core Hardness(HRC)		32-39		
Material		10B38/ SCM 435	Surface Hardness(HV)		Max 390		
Dia. of Material		17	T.S (Mpa)		Min 104		
diameter blank		---	Y.S (Mpa)		Min 940		
length blank		---	Proof Load(N)		1390000		
Weight		---	EL (%)		Min 9%		
Rod Production process		SAIP2	Type Coating		---		
Quality Class		10.9	Color		Silver		
Coating		Dacromet	Salt Spray To Sediment White		---		
Customer Name : Iran Khodro Diesel							