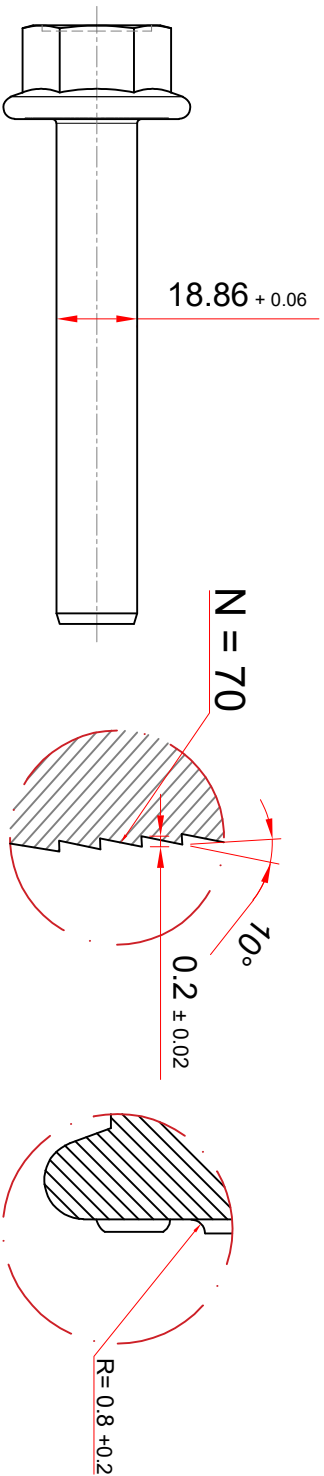
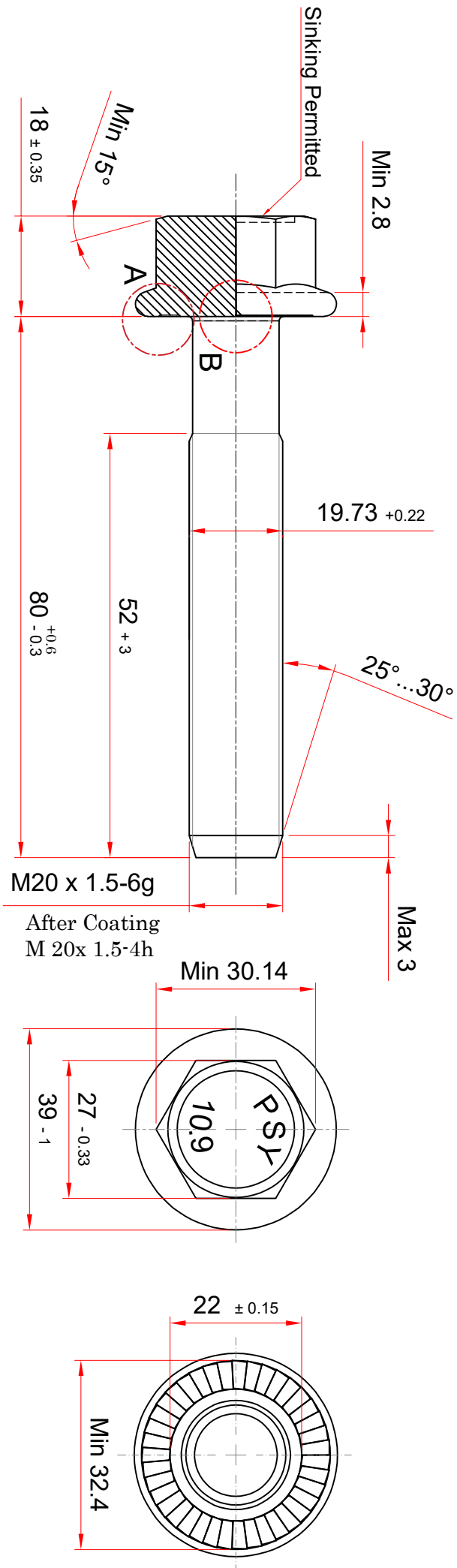




Scale: 1:1.3

Detail B

Detail A

- 1: Depth of complete decarburization :  
Max 0.015mm
- 2: Depth of decarburization :Max 0.3mm
- 3: Coating mass :Min 24gr/m<sup>2</sup>
- 4: Coating thickness :Min 6µm

تعداد آج ۷۰ می باشد

| RE.VE:         | DATA      | 1401/09/22        | NAME                   | S.Zabih  | Description |
|----------------|-----------|-------------------|------------------------|----------|-------------|
| Standard List  | Part NO   | IZ914112020200/07 | M20 x 1.5 x 80 -6g     |          |             |
| Dimension      | MBN 14112 | DWG.NO            | DNIZ914112020200/07/01 |          |             |
| Mechanical     | MBN 14112 | Name              | Data                   | Scale    | 1:1         |
| Coating        | DBL9440   | Drawn             | S.Zabih                | 00/10/08 | Safety      |
| Tolerances     | ISO 4759  | Checked           | M.Irandost             | 00/10/08 | Regularity  |
| Other Standard | ---       | Confirmed         | K.Farahmand            | 00/10/08 | Unit : mm   |

|                                   |                        |                  |                              |          |
|-----------------------------------|------------------------|------------------|------------------------------|----------|
| تفسیر طول کلی مطابق درخواست مشتری | Machine                | 305L             | Core Hardness (HRC)          | 32-39    |
|                                   | Material               | 10B38/<br>SCW435 | Surface Hardness (HV)        | Max 390  |
|                                   | Dia.of Material        | ---              | T.S (Mpa)                    | Min 1040 |
|                                   | diameter blank         | ---              | Y.S (Mpa)                    | Min 940  |
|                                   | length blank           | ---              | Proof Load (N)               | ---      |
|                                   | Weight                 | ---              | EL (%)                       | Min 9%   |
|                                   | Rod Production process | PASAP            | Type Coating                 | ---      |
|                                   | Quality Class          | 10.9             | Salt Spray To Sediment Red   | Min 500h |
|                                   | Coating                | Dacromet         | Salt Spray To Sediment White | ---      |

Customer Name : Iran Khodro Diesel