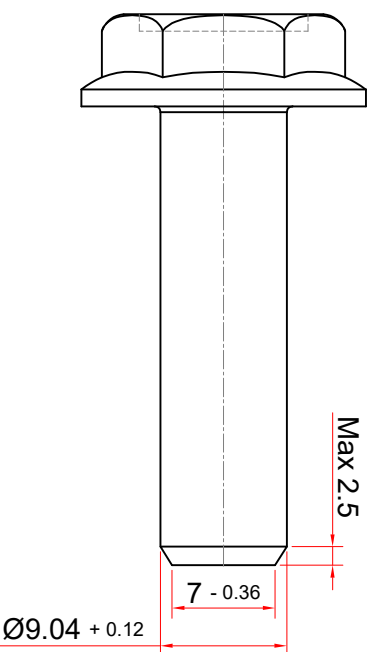
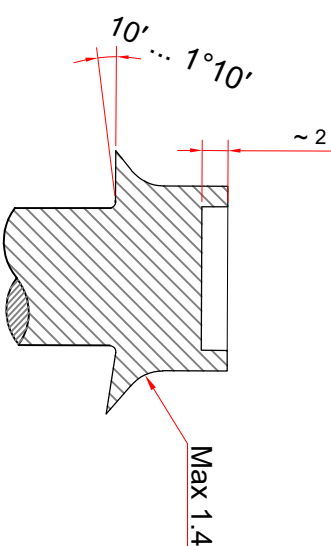
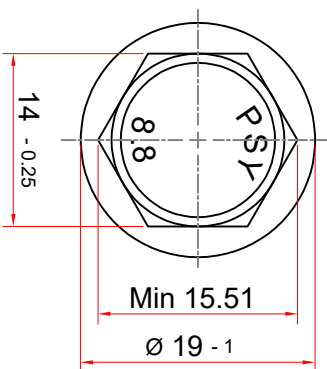
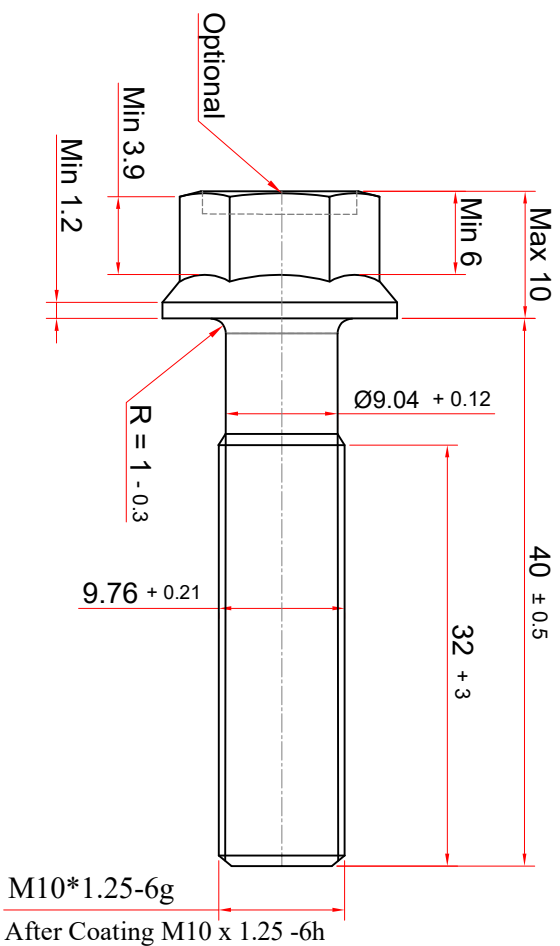
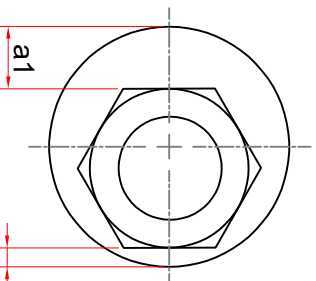


a-b = Max 0.5

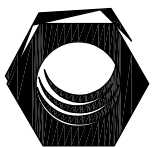


a1-b1 = Max 0.5

- 1- Without any cracks, burrs, pore
- 2-Depth of complete decarburization :Max 0.015mm
- 3-Depth of decarburization :Max 0.3 mm
- 4- Coating thickness :Min 5 µm

محل مونتاژ : پیچ نصب براکت و پولی هوز گرد موتور سساینا

تفصیل ابعاد پونیت محمول و  
افزودن خواص مکساینیکی و محل  
مونتاژ



سپند پیتچ - پارس

SEPAND PITCH

CO.

Customer Name :

Mega Motor

| RE:VE:        | DATE        | 02/09/14  | NAME             | S.Zabih | Description |            |        |     |  |
|---------------|-------------|-----------|------------------|---------|-------------|------------|--------|-----|--|
| Standard List |             | Part NO   | K99796-1040      |         |             |            |        |     |  |
| Dimension     | KES E-A007B | Part name | M10X1.25x40-6g   |         |             |            |        |     |  |
| Mechanical    | KES C-C001  | DWG.NO    | DNK99796-1040/01 |         |             |            |        |     |  |
| Coating       | KES C-F002  | ---       |                  | Name    | Data        | Scale      | Safety | 2:1 |  |
| Tolerances    | JIS B1021   | Drawn     | B.Salehzade      |         | 01/04/01    |            |        |     |  |
| Other         | Standard    | Checked   | S.Zabih          |         | 01/04/01    | Regularity |        |     |  |
|               |             | Confirmed | K.Farahmand      |         | 01/04/01    | Unit : mm  |        |     |  |

|                        |                |                        |             |
|------------------------|----------------|------------------------|-------------|
| Machine                | 105S           | Core Hardness(HRC)     | 20 - 30 HRC |
| Material               | 10B38 / SCW435 | Surface Hardness(HV)   | Max 320     |
| Dia of Material        | 12/11          | T.S (Mpa)              | Min 800     |
| diameter               | 9.60           | Y.S (Mpa)              | Min 640     |
| length blank           | ---            | Proof Load (Mpa)       | 580         |
| Weight                 | ---            | EL (%)                 | Min 12%     |
| Rod Production process | SAP2           | Type Coating           | MFZnT1-C    |
| Quality Class          | 8.8            | Color                  | Golden      |
| Coating                | Coronate       | Salt Spray To Sediment | Min120 hr   |
|                        |                | Salt Spray To Sediment | Min72 hr    |