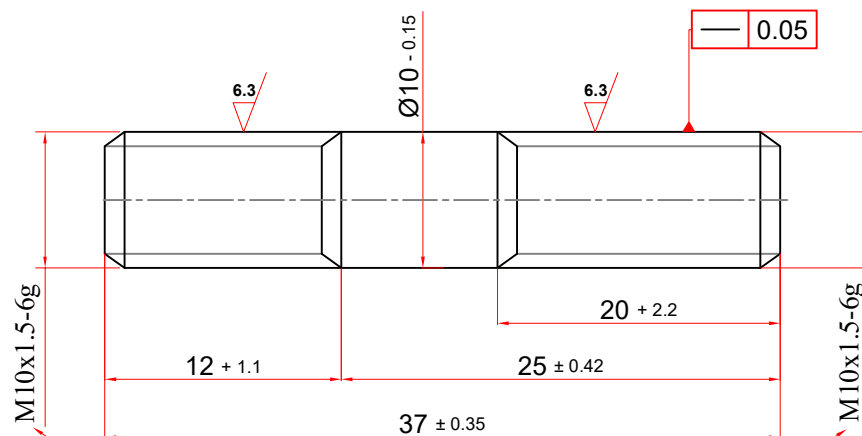
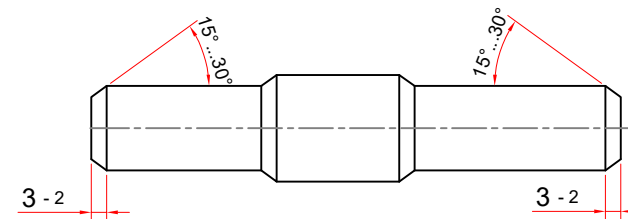




After coating M10x1.5-4h
 Ø9.94 - 0.19
 Befor threading Ø8.88 + 0.06



For Press

- 1- Without any cracks ,burrs ,pore
- 2- Coating thickness :Min 5 µm

Re. Ve1	DATE	----	Name	---	Description	----	Machine	CBP 105 S	Quality Class	6.8	
Re. Ve2	DATE	---	Name	---	Description	---	Material	10B21-10B38	Core Hardness (HV)	192-250 (181-238 HB)	
Re. Ve3	DATE	---	Name	---	Description	---	Dia.of Material	11-12 mm	Surface Hardness (HV)	---	
Standard List		Assembly location: پیچ دو سر رزوه مینی فولد دود						Diameter Blank	9.80 mm	T.S (Mpa)	Min 600
Demension	---	Part NO: KKYO1-13-456						Length Blank	---	Y.S (Mpa)	Min 480
Mechanical	---	Part Name: M10x1.5-4h						Weight(gr)	---	Proof load (Mpa)	---
		DWG.No: DNKKYO1-13-456/00						Wire Productions Process	SAIP 2	EL(%)	Min 8
Coating	---		Name	Date	Scale	2 : 1		Coating	Chromate	Type Coating	MFZnT 1-C
Tolerances	---	Drawn	M.Abadiyan	1402/12/01	Safety	☐		Salt Rpray To Sediment White		Min120hr	
		Cheked	S.zabihi	1402/12/01	Regularity	☐		Salt Spray To Sediment Red		Min 72 hr	
Other Standard	---	Confirmed	Mh.Abaei	1402/12/01	Unit : mm		صنایع مفتولی سپند یزد	Customer name:	Mega motor		