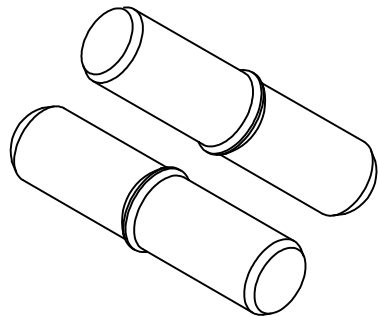
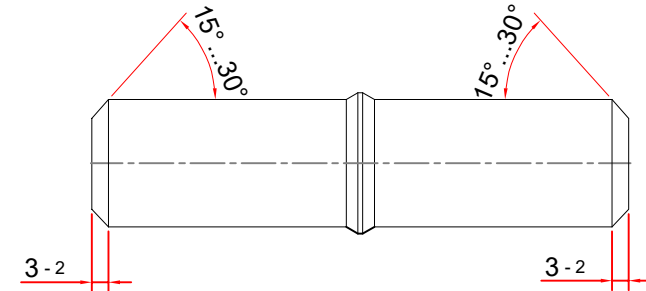
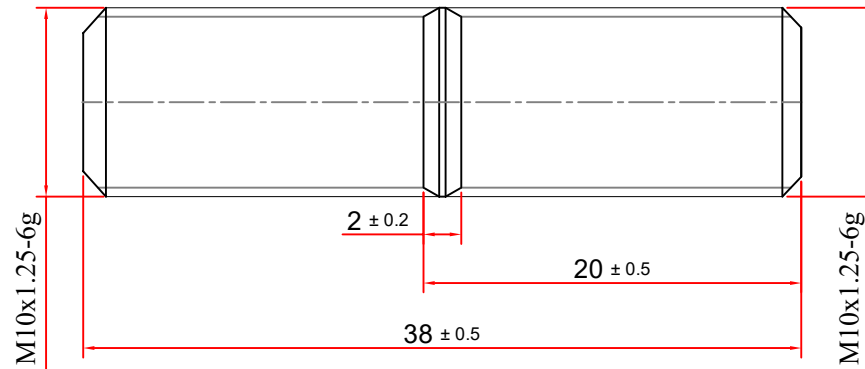




After coating M10x1.25-4h
 $\varnothing 9.95 - 0.17$
 Befor threading $\varnothing 9.06 + 0.6$

- 1- Depth of complete decarburization :Max 0.015mm
- 2- Depth of decarburization :Max 0.3 mm
- 3- Coating thickness :Min 6 μ m

Re. Ve1	DATE	----	Name	---	Description	----	Machine	CBP 105 S	Quality Class	9T	
Re. Ve2	DATE	---	Name	---	Description	---	Material	SCM435-40Cr	Core Hardness (HRC)	28-34	
Re. Ve3	DATE	---	Name	---	Description	---	Dia.of Material	11-12 mm	Surface Hardness (HV)	---	
Standard List		Assembly location: پیچ دوسر رزوه منیفولد هوا موتور پراید یورو ۴					Diameter Blank	9.60 mm	T.S (Mpa)	Min 883	
Demension	---	Part NO: M13XF-13-122					Length Blank	---	Y.S (Mpa)	---	
Mechanical	---	Part Name: M10x1.25-4h					Weight(gr)	---	Proof load (Mpa)	---	
		DWG.No: DNM13XF-13-122/00					Wire Productions Process	SAIP 2	EL(%)	---	
Coating	---		Name	Date	Scale	2 : 1		Coating	Chromate	Type Coating	MFZnT1-C
Tolerances	---	Drawn	M.Abadiyan	1402/12/02	Safety	☐		Salt Rpray To Sediment White			Min120 hr
		Cheked	S.zabihi	1402/12/02	Regularity	☐		Salt Spray To Sediment Red			Min 72 hr
Other Standard	---	Confirmed	Mh.Abaei	1402/12/02	Unit : mm		صنایع مفتولی سیند پیچ یزد	Customer name:	Mega motor		