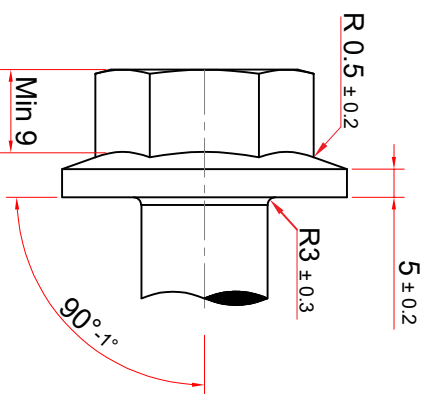
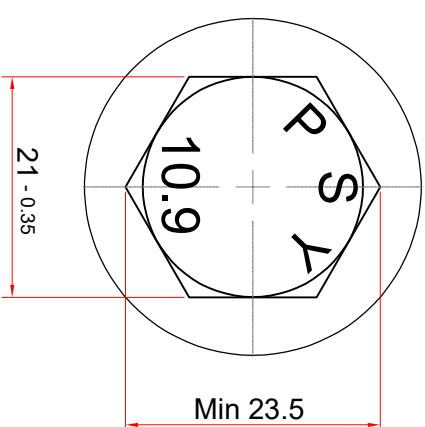
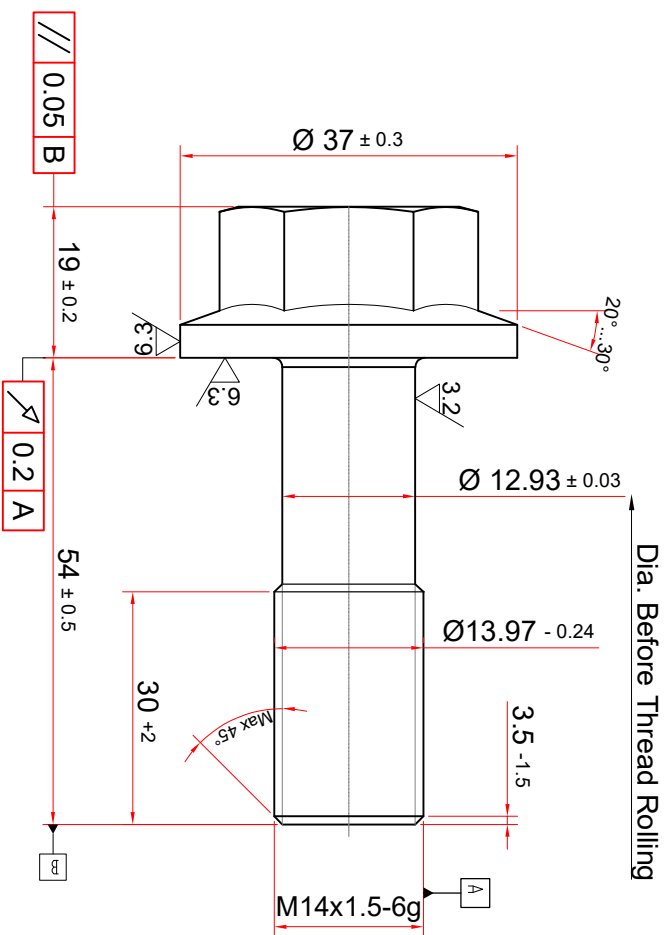




Scale: 1:1

RE.VE:1	DATE	1403/04/23	NAME	M.Abadlyan	Description	افسافه کردن چرم پوشش و دکوربوری کلی و جزئی و زمان سبالت نسوری و تغییر طول پوینت
RE.VE:2	DATE	1404/01/16	NAME	M.Abadlyan	Description	و آرایه پوینت
RE.VE:3	DATE	1404/02/27	NAME	M.Abadlyan	Description	اصلاح علامت هندسی بدون خیزی (لنگی) افزودن مساحت سطح وصل مونتاژ
Feasibility Number :		---		پولی سر میلنگ		
Reference Standard Are As Below :			Part NO		MB3C7-11-406	
Dimension		---		Part name		M14x1.5x54
Mechanical		---		DNMB3C7-11-406/03		
Coating		Din 50942				
Tolerances		Din 7168				
Other Standard		---				
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Material	10B38 SCM435	Quality Class	10.9
Dia of Wire	---	Core Hardness(HRC)	30-38
Weight (gr) ≈	145	Surface Hardness(HV)	Max 372
Wire Production process	PASAP	Tensile Strength (Mpa)	981-1177
Coating	Phosphating (Min Base)	Yield Strength (Mpa)	Min 883
Coating Type	---	Proof Load(N)	---
Chromate Color	Black	EL (%)	Min 9%
Resistance to Salt Spray	White Rust	Red Rust	---
Customer Name	Mega Motor		

Surface area: 6746.64mm²
Coating Mass :Min 7gr/m²
Tightening torque : 156-167 N.m
Depth of decarburization : Max 0.307 mm
Depth of complete decarburization : Max 0.015 mm