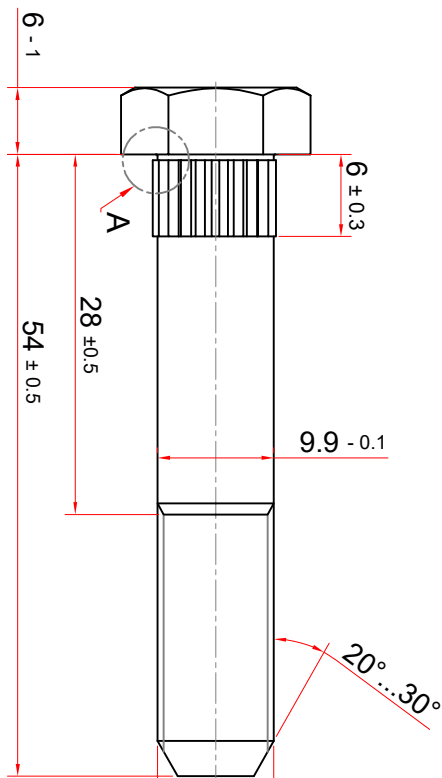
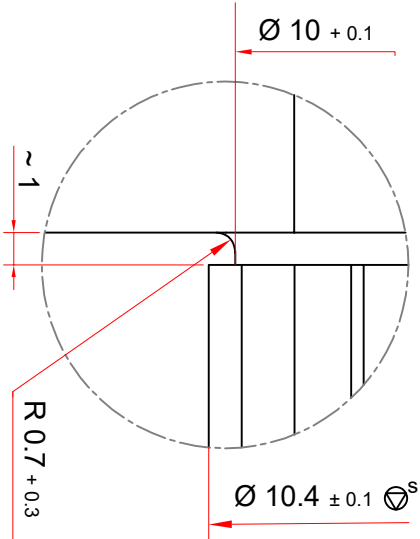
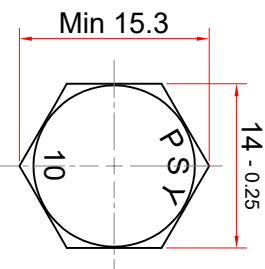
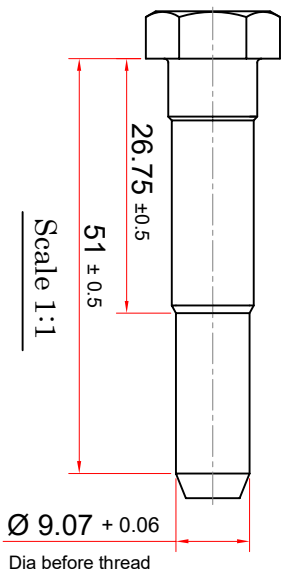




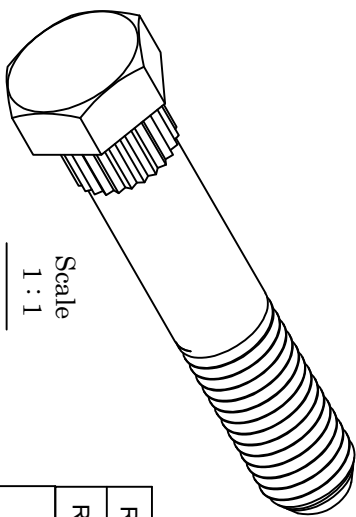
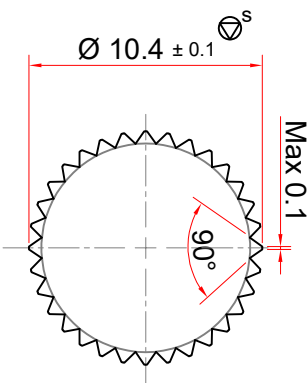
Ø 9.78 + 0.17
M10 x 1.25 - 6g
After coating M10 x 1.25 - 4h



Detail A
Scale 4:1



Scale 1:1



Scale
1:1

RE.VE:1	DATA	1402/04/14	NAME	M.Zolfaghari	Description	اصلاح گيج بعد از پوشش دهی
RE.VE:2	DATA	1403/08/30	NAME	M.Abadiyan	Description	اصلاح اندازه زیر کله تا شروع رزوه
Standard List			Part NO	MB455-34-098A		
Dimension	JIS B0211	Part name		M10 x 1.25 x 54 - 6g		
Mechanical	KES C-C001	DWG.NO		DNMB455-34-098A/02		
Coating	KES C-F004	---		Name	Data	Scale
Tolerances	---	Drawn		M.Zolfaghari	02/02/18	Safety
Other Standard	KES B-B008	Checked		S.Zabih	02/02/18	Regularity
		Confirmed		K.Farahmand	02/02/18	Unit : mm
 سپند پیچ یزد SEPAND PITCH CO.						
Machine		105S	Core Hardness(HRC)		31-39	
Material		10B38 SCW435	Surface Hardness(HV)		Max 402	
Dia.of Material		12	T.S (Mpa)		Min 1000 *	
diameter blank		9.60	Y.S (Mpa)		Min 900	
length blank		---	Proof Load		---	
Weight		---	EL (%)		Min 9%	
Rod Production process		SAIP2	Type Coating		DFM-2	
Quality Class		10T	Color		Silver gray	
Coating		Dacronal	Salt Spray To Sediment Red		Min 480h	
			Salt Spray To Sediment White		---	
Customer Name :		Mega motor				