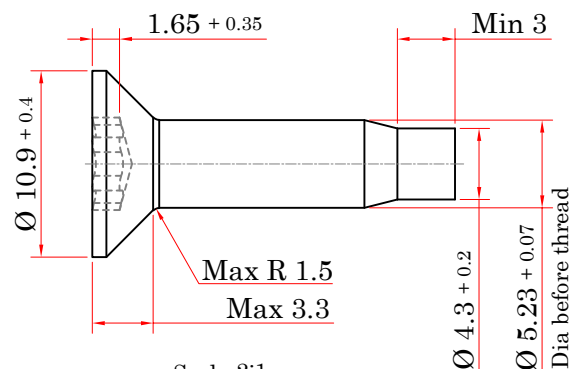
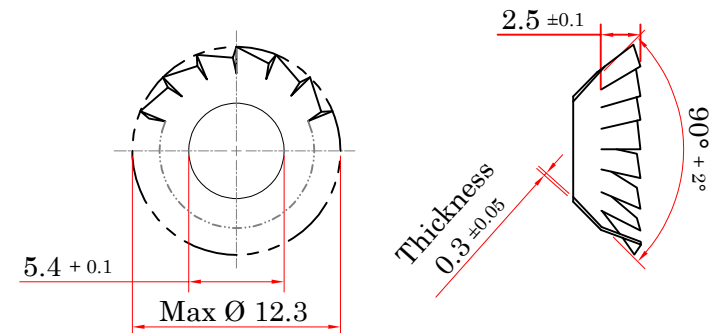
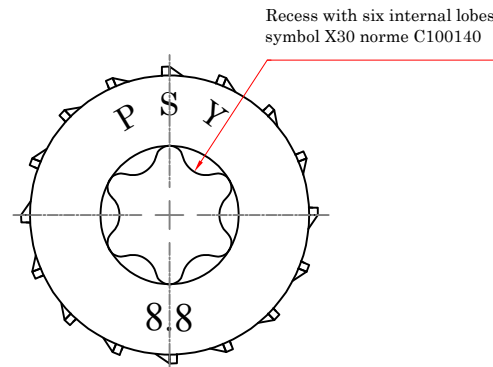
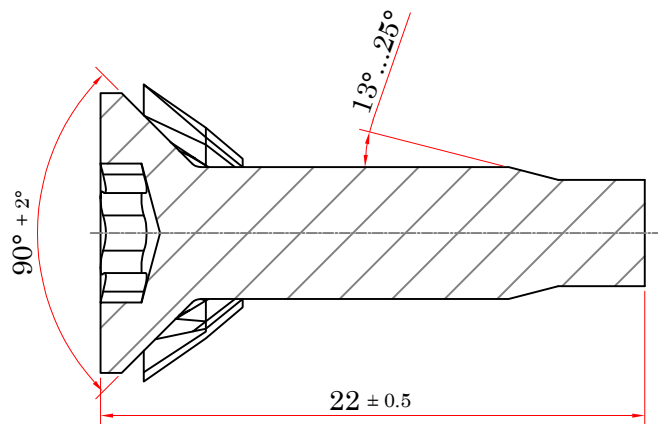
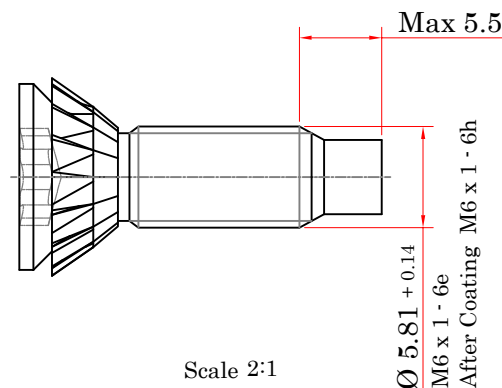
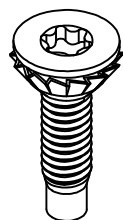




Scale 2:1



Scale 2:1



Scale 1:1

- 1- Washer part no. : 660281140
- 2- Hardness : 400-480 HV 0.5
- 3- Material : CK75 V^S
- 4- Number of teeth : 16
- 5- P : 9500 N
- 6- Break Delayed Washer: After 48 hours the washers are dismantled .No clear breakage should be observed. V^S

- 1- FN : 0.12 - 0.18
- 2- F_m : 16100 - 20120 V^S
- 3- Coating thickness : Min 6 μm
- 4- Coating mass : Min 24 gr/m^2
- 5- Grip of coating : no separated particulate $1 < \text{mm}^2$
- 6- Steel Cleanliness : Check the Cleanliness steel in accordance with the standard NFA.04-106
- 7- Depth of decarburization : Max 0.21 mm
- 8- The depth of complete decarburization : Max 0.015 mm
- 9- Surface Area : 1009.4 mm^2

RE.VE:2	DATE	03/08/29	NAME	M.Abadiyan	Description	اصلاح توضیحات پارامتر و اثر		Material	10B21 10B38		Quality Class	8.8	
RE.VE:3	DATE	03/09/29	NAME	M.Abadiyan	Description	اصلاح اندازه ابعاد و اثر و افزودن پروف لود							
RE.VE:4	DATE	03/12/27	NAME	S.Abbasi	Description	اصلاح شیت نقشه و مسئول و اثر در بند 3 و الیهای لیست استاندارد و افزودن مساحت سطح							
Feasibility Number :		02-43	Assembly Location		پیچ زبانه قفل درب				Weight (gr) ≈	4.4	Surface Hardness(HV)	---	
Reference Standard Are As Below :			Part NO		YG20210389				Wire Production process	PASAIP	Tensile Strength (Mpa)	800-1000	
Dimension		PSA C13 0402	Part name		M6 x 1 x 22 - 6e				Coating	Zinc Flake	Yield Strength (Mpa)	640-900	
Mechanical		PSA C10 0020	DWG.NO		DNYG20210389/04				Coating Type	ZLVMGL	Proof Load(N)	11600N	
Coating		PSA B15 3320		Name	Data	Scale	1.5:1		Chromate Color	Silver Gray	EL (%)	Min 12	
Tolerances		---	Drawn	M.Zolfaghari	02/05/14	Safety					Resistance to Salt Spray	White Rust	---
Other Standard	PSA B11 2125 PSA C22 5610 PSA C22 5642 PSA R31 1001	Checked	S.Zabihi	02/05/14	Regularity							SEPA ND PITCH CO.	Red Rust
		Confirmed	K.Farahmand	02/05/14	Unit : mm	Customer Name		SAPCO					