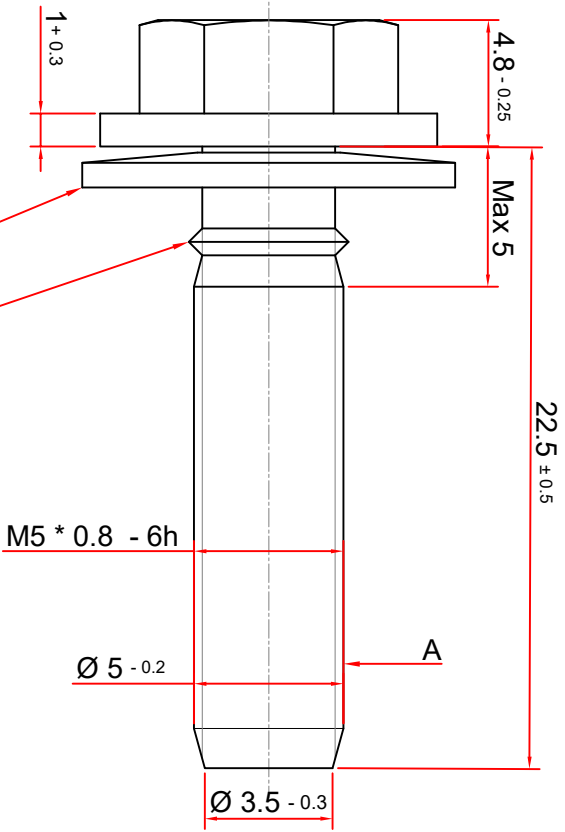
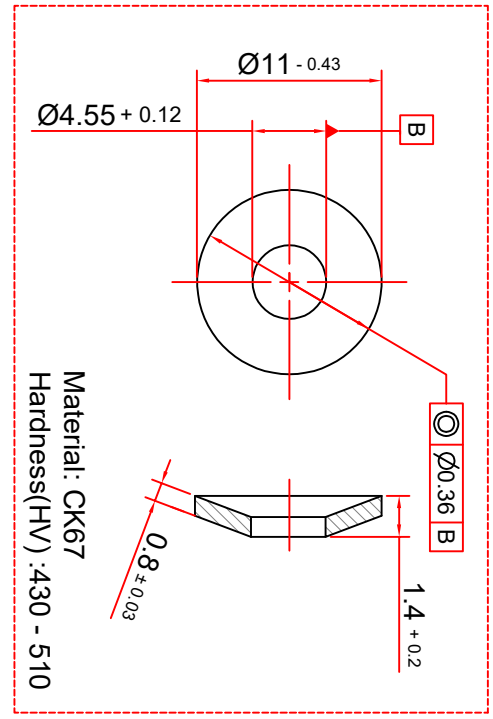
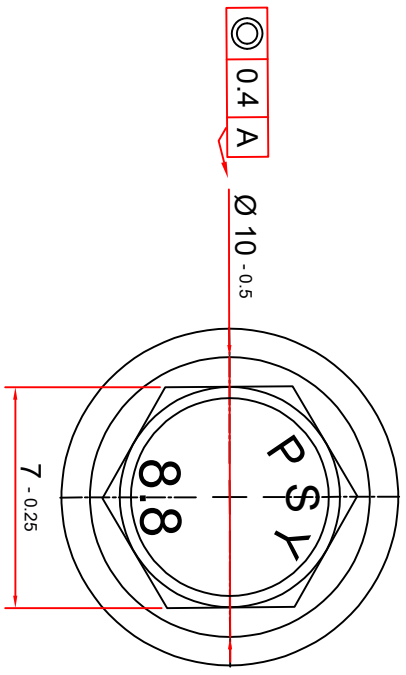




After Coating M5 x 0.8 - 6h
 Befor Coating M5 x 0.8 - 6g

Retainer Ring Ø5 Max External
 0.8 ± 0.03, Ø4.55 + 0.12, Ø11 - 0.43
 0.36 B



Material: CK67
 Hardness(HV) :430 - 510

Dia. Before Thread Rolling

R 0.4 - 0.15

RE.VE:1	DATE	02/09/19	NAME	S.Zabih	Description	اصلاح اندازه پوینت
RE.VE:2	DATE	03/05/29	NAME	M.Abadyan	Description	اضافه کردن پسل امتز 6h, 6g
RE.VE:3	DATE	03/10/22	NAME	M.Abadyan	Description	اصلاح شماره فنی طبق نامه مشتری
Standard List		Part NO	JFZ1722-004			
Dimension	---	Part name	M5x0.8x22.5-6h			
Mechanical	ISO 898-1	DWG.NO	DNJFZ1722-004/03			
Coating	---	---		Name	Data	Scale
						3:1
Tolerances	---		Drawn	S.Zabih	00/08/08	Safety
			Checked	M.Irandost	00/08/08	Regularity
Other	---		Confirmed	K.Farrahmand	00/08/08	Unit : mm
Standard	---					
 سپند پیچ یزد SEPAND PITCH CO.						
Customer Name :						
استام صنعت						

Coating thickness :Min 8µm			
Machine	---	Core Hardness(HRC)	22-31
Material	10B21 / 10B38	Surface Hardness	---
Dia. of Material	---	T.S (Mpa)	Min 800
diameter blank	---	Y.S (Mpa)	Min 640
length blank	---	Proof Load	---
Weight	---	EL (%)	Min 12%
Rod P production process	SALP1	Type Coating	---
		Color	White
Quality Class	8.8	Salt Spray To Sediment Red	Min 72h
Coating	Coromate	Salt Spray To Sediment White	---

Coating thickness :Min 8µm

Machine	---	Core Hardness(HRC)	22-31
Material	10B21 / 10B38	Surface Hardness	---
Dia. of Material	---	T.S (Mpa)	Min 800
diameter blank	---	Y.S (Mpa)	Min 640
length blank	---	Proof Load	---
Weight	---	EL (%)	Min 12%
Rod Production process	SAP1	Type Coating	---
Quality Class	8.8	Salt Spray To Sediment Red	Min 72h
Coating	Coromate	Salt Spray To Sediment White	---