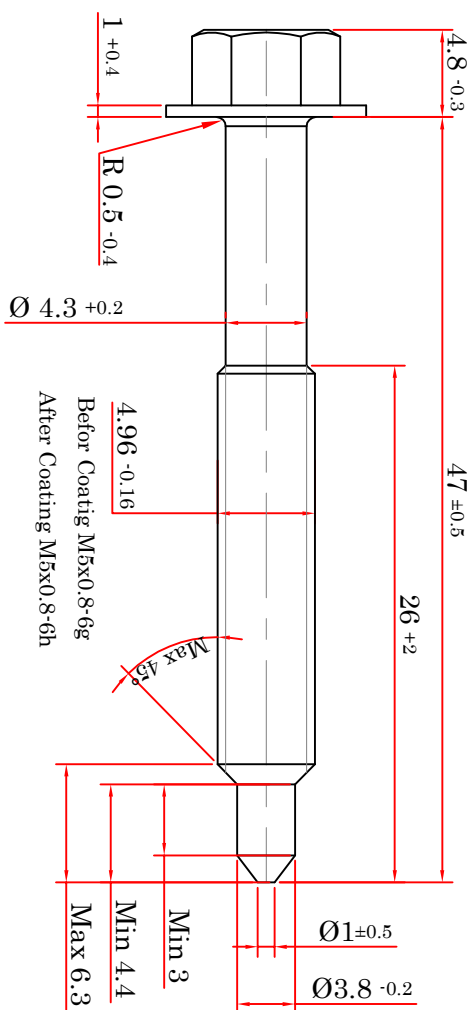
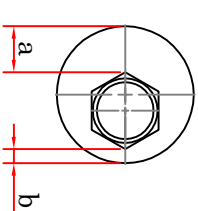
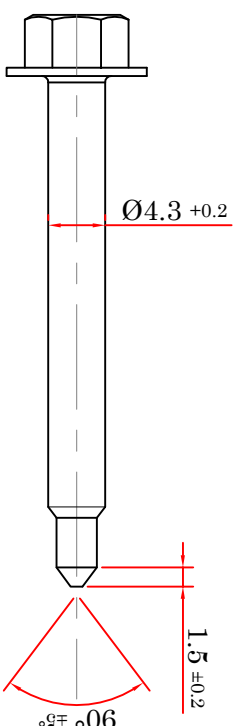


a1-b1=Max 0.5



a-b=Max 0.5



Dia. Before Thread Rolling

RE.VE:3	DATE	1403/05/29	NAME	M. Abadiyan	Description	اضافه كردن كلاش 6h, 6g
RE.VE:4	DATE	1403/09/21	NAME	M. Abadiyan	Description	الزودن شماره فني به نقشه
RE.VE:5	DATE	1403/10/22	NAME	M. Abadiyan	Description	الزودن شماره فني جديد به نقشه
RE.VE:6	DATE	1403/11/13	NAME	S. Abbasi	Description	تغيير نمره تراش مطابق نقشه مشغولي
Standard List		Part NO	JFZ1724-004			
Dimension	---	Part name	M5*0.8*47-6h			
Mechanical	ISO 898-1:2013	DWG.NO	DNJFZ1724-004/06			
Coating	---	Name	Data	Scale	2:1	 سپند پیچ یزد SEPAND PITCH CO.
Tolerances	FREE TOL : DIN 7168	Drawn	S. Abbasi	03/11/13	Safety	
Other	---	Checked	B. Salehizadeh	03/11/13	Regularity	
Standard	---	Confirmed	M. Botkan	03/11/13	Unit : mm	

Coating thickness :Min 8µm

Machine	---	Core Hardness(HRC)	32-39
Material	10B38	Surface Hardness(HV)	390
Dia. of Wire Rod	---	T.S (Mpa)	Min 1040
diameter blank	---	Y.S (Mpa)	Min 960
length blank	---	Proof Load	---
Weight	---	EL (%)	Min 9%
Rod Production process	SAIP2	Type Coating	---
Quality Class	10.9	Color	White
Coating	Chromate	Salt Spray To Sediment Red	Min 72h
Customer Name :	استان صنعت		