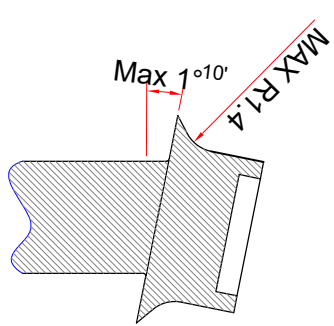
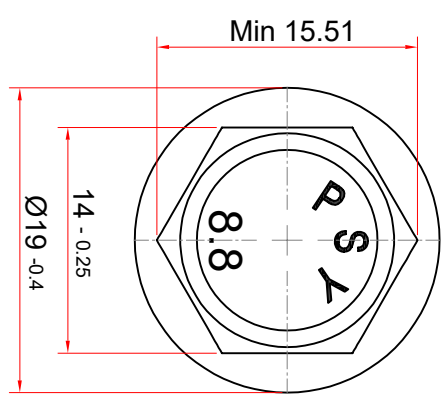
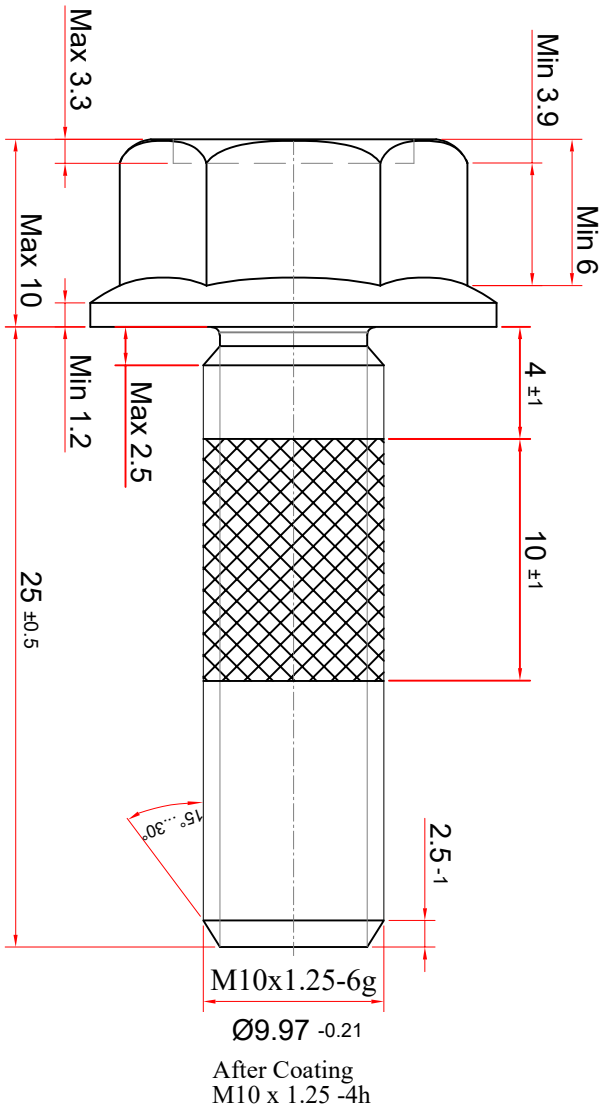


Scale: 1:6:1

- 1- Coating thickness : Min 5µm
- 2- Depth of decarburization : Max 0.3 mm
- 3- Depth of complete decarburization : Max 0.015 mm
- 4-1-Prevailing torque for the first fixing : Max 4.1 N.m
- 4-2-Prevailing torque for the first removal : Min 10.2 N.m
- 4-3-Prevailing torque for the third removal : Min 3.1 N.m
- 5- Check the Steel cleanliness : in accordance with the standard ASTM E45
- 6- Structure before tempering :structure with more than 90%martensite at the centre in the hardened state

RE.V1:	DATE	1403/09/07	NAME	S.Zabih	Description	افزودن گشتاور محصور به تنشیه
Standard List		Part NO	K99784-1025(لاي دار)			 سپند پیچ یزد
Dimension	KES E-A007B	Part name	M10x1.25x25			
Mechanical	KES C-C001	DWG.NO	DNK99784-1025/01(لاي دار)			
Coating	---	Name	Data	Scale	2.4:1	
Tolerances	DIN ISO 2768	Drawn	M.Abdalyan	03/08/01	Safety	
Other Standard	---	Checked	S.Zabih	03/08/01	Regularity	SEPAND PITCH CO.
		Confirmed	Mh.Abaei	03/08/01	Unit : mm	
Customer Name :		شرکت فولاد فام				

Feasibility number : 1403-130

پیچ براکت میل تعادل تیبیا