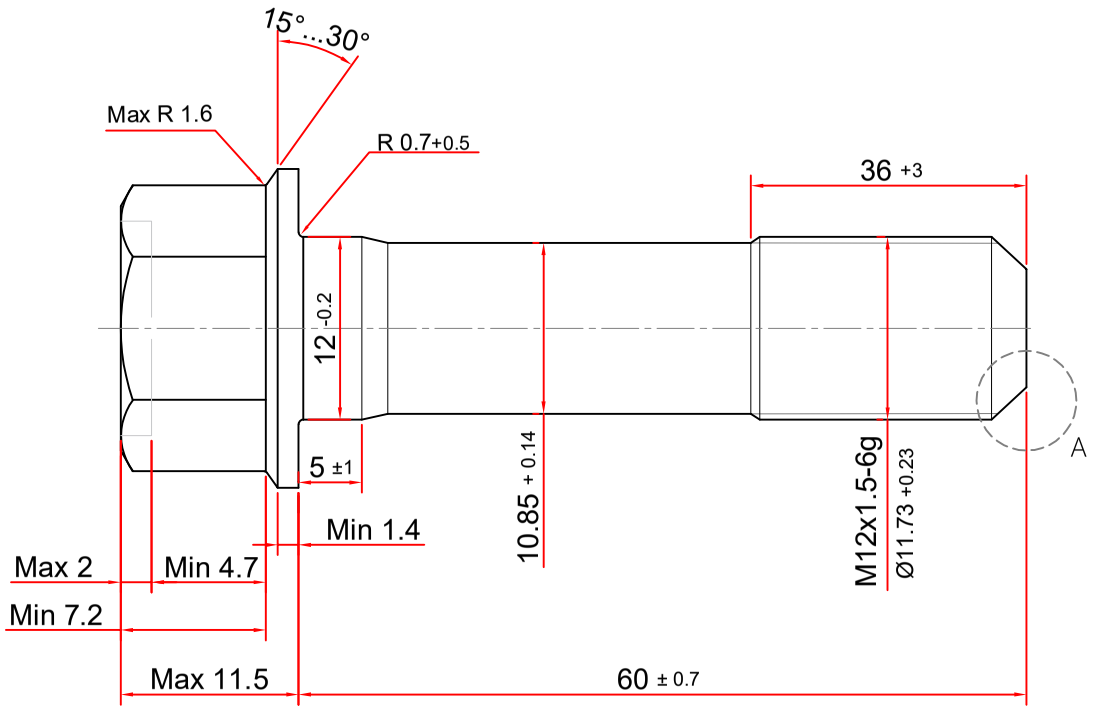
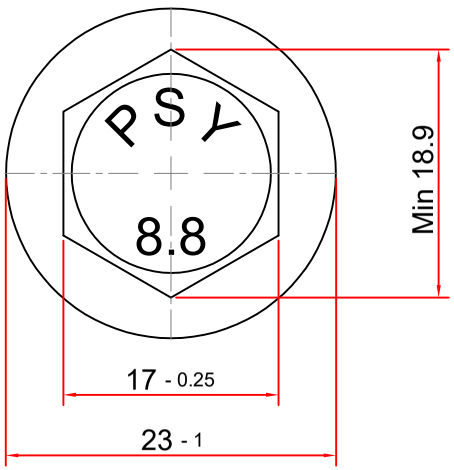
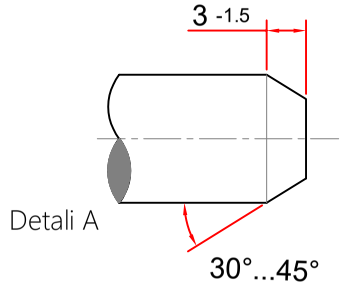
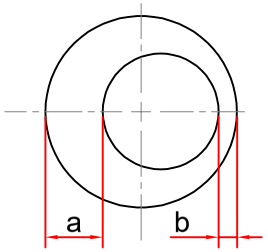


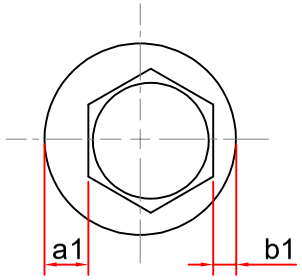




Scale : 1 : 1.5



a-b= Max0.7



a1-b1= Max0.7

Coating thickness :Min 5µm

RE.VE:1	DATE	1403/10/03	NAME	M.abadiyan	Description	اصلاح گریداز ۸.۶به ۸.۸واصلاح پارامترهای جدول و سختی

Standard List		Part NO	K997961260				
Dimension	KES E-A007	Part name	M12*1.5*60-8.8-6g				
Mechanical	KES C-C001	DWG.NO	DNK997961260/01				
Coating	KES C-F002	---	Name	Data	Scale	1.6:1	
Tolerances	---	Drawn	S.Zabihi	00/09/26	Safety	☐	
		Cheked	M.Irandost	00/09/26	Regularity	☐	
Other Standard	---	Confirmed	K.Farahmand	00/09/26	Unit : mm		

سپند پیچ یزد

SEPAND PITCH CO.

Machine	---	Core Hardness(HRC)	21-32
Material	10B21	Surface Hardness(HV)	Max 320
Dia.of Material	---	T.S (Mpa)	758-981
diameter blank	---	Y.S (Mpa)	Min 628
length blank	---	Proof Load(Mpa)	38.2 Kgf/mm^2
Weight	---	EL (%)	Min 12%
Rod Production process	---	Type Coating	MFZNT1-C
		Color	Golden
Quality Class	8.8	Salt Spray To Sediment Red	Min 120h
Coating	Chromate	Salt Spray To Sediment Withe	Min72 h
Customer Name :		**Saze Gostar**	