

سایز : M12 - M24 (HV)

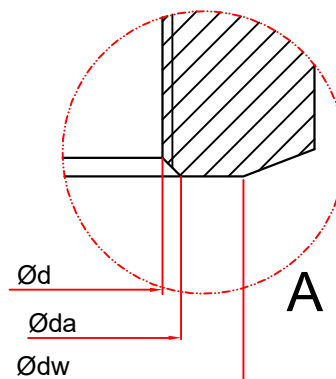
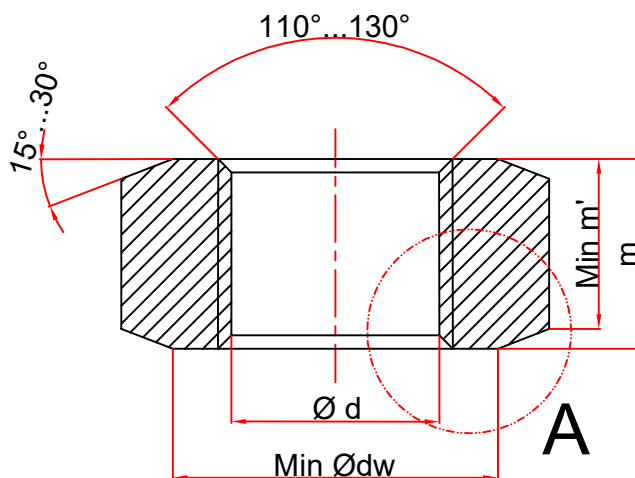
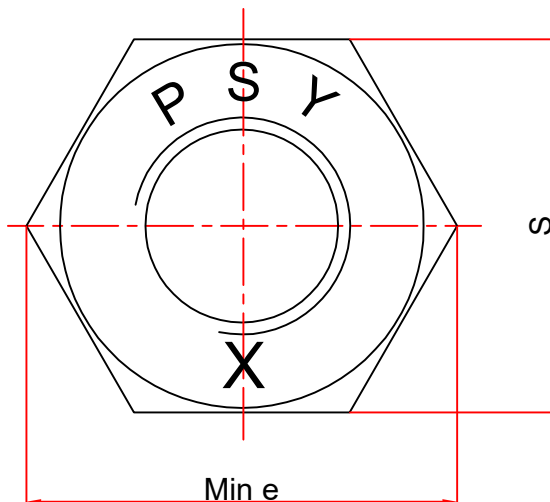
استاندارد : EN14399-4

شناسه : TP 14399-4/12-24/01

جدول پارامترهای فنی



سیند پیچ یزد



X (Marking)	HV	TP14399-4/12-24/00	---	00/08/01	---
	10HV	TP14399-4/12-24/01	(da) افزودن قطر دهانه ورودی مهره	01/03/30	S.Zabihi

Mechanical Properties		
Material	Steel grade 10	
Property Class	10	
Hardness (HV)	272_353	
Thread Class	6H	
Standard	Dimensional	EN14399-4
	Mechanical property	ISO 898-2

Dimension Table						
Thread size		M12	M16	M20	M22	M24
P	---	1.75	2	2.5	2.5	3
e	Min	23.91	29.56	35.03	39.55	45.20
m	Min	9.64	12.3	14.9	16.9	18.7
	Max	10	13	16	18	20
m'	Min	7.71	9.84	11.92	13.52	14.96
S	Min	21.16	26.16	31	35	40
	Max	22	27	32	36	41
Ød (Before thread)	Min	10.12	13.85	17.31	19.31	20.77
	Max	10.42	14.19	17.72	19.72	21.23
Øda	Min	12	16	20	22	24
	Max	13	17.3	21.6	23.7	25.9
Ødw	Min	20.1	24.9	29.5	33.3	38.0

Name	Drawn : S.Zabihi	Choked : M.Irandost	Confirmed : K.Farhmand
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