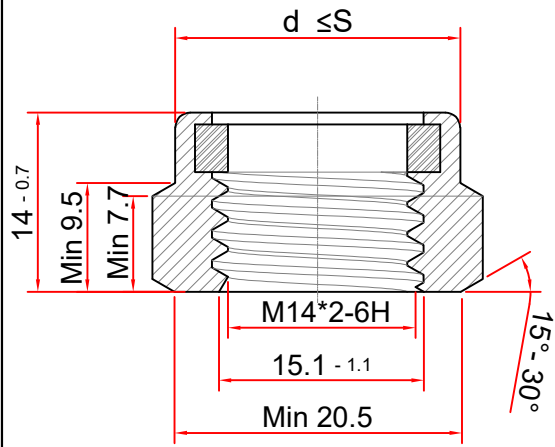
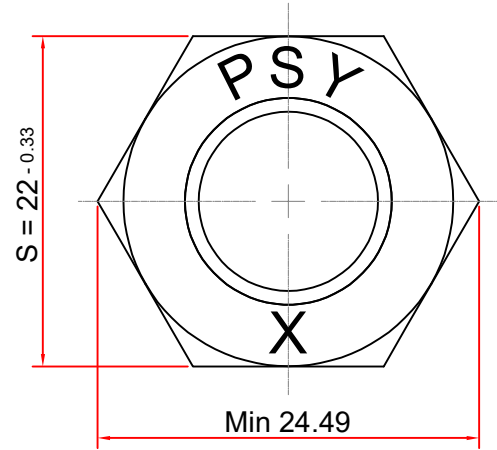
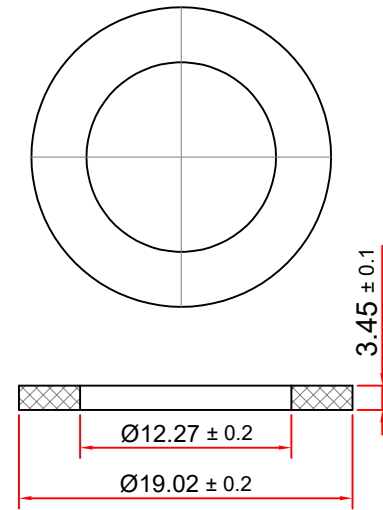
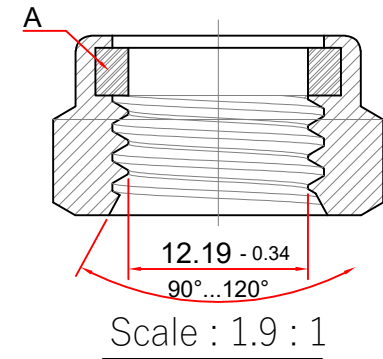




for Assembly



for Press



A: Prevailing Torque Element

X: گرید مطابق کارت همراه محصول می باشد

## Prevailing torque

| CL 5                        | CL 6 | CL 8 | CL 10                       | CL 12 |
|-----------------------------|------|------|-----------------------------|-------|
| First fixing : Max 24 N.m   |      |      | First fixing : Max 31 N.m   |       |
| First removal : Min 3.3 N.m |      |      | First removal : Min 4.4 N.m |       |
| Fifth removal : Min 2.3 N.m |      |      | Fifth removal : Min 3 N.m   |       |

## Proof load

| CL 5    | CL 6    | CL 8    | CL 10    | CL 12    |
|---------|---------|---------|----------|----------|
| 70200 N | 80500 N | 96000 N | 120800 N | 136900 N |

|                |           |          |           |              |             |                  |                                                                                                                           |                          |                        |                              |              |     |
|----------------|-----------|----------|-----------|--------------|-------------|------------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------|------------------------|------------------------------|--------------|-----|
| RE.VE1:        | DATA      | 02/06/06 | NAME      | M.Zolfaghari | Description | افزودن ابعاد پرس | Machine                                                                                                                   | ---                      | Core Hardness          | ---                          |              |     |
| RE.VE2:        | DATA      | 03/05/11 | NAME      | S.Zabihi     | Description | اصلاح ابعاد پرس  | Material                                                                                                                  | ---                      | Surface Hardness       | ---                          |              |     |
| Standard List  |           |          | Part NO   | ---          |             |                  | <br>سپند پیچ یزد<br>SEPAND PITCH CO. | Dia.of Material          | ---                    | T.S (Mpa)                    | ---          |     |
| Dimension      | DIN 985   |          | Part name | M14*2-6H     |             |                  |                                                                                                                           | diameter blank           | ---                    | Y.S (Mpa)                    | ---          |     |
| Mechanical     | DIN267-15 |          | DWG.NO    | TP985/14/02  |             |                  |                                                                                                                           | length blank             | ---                    | Proof Load                   | ---          |     |
| Coating        | ---       |          | ---       | Name         | Data        | Scale            |                                                                                                                           | 2:1                      | Weight                 | ---                          | EL (%)       | --- |
| Tolerances     | ISO 4759  |          | Drawn     | M.Zolfaghari | 01/08/16    | Safety           |                                                                                                                           | <input type="checkbox"/> | Rod Production process | PASAIP                       | Type Coating | --- |
| Other Standard | DIN267-15 |          | Cheked    | S.Zabihi     | 01/08/16    | Regularity       | <input type="checkbox"/>                                                                                                  | Quality Class            | ---                    | Salt Spray To Sediment Red   | 48 h         |     |
|                |           |          | Confirmed | K.Farahmand  | 01/08/16    | Unit : mm        |                                      | Coating                  | Coromate               | Salt Spray To Sediment White | ---          |     |