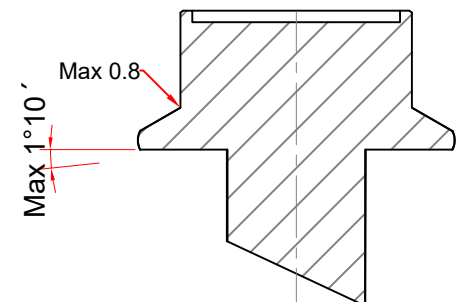
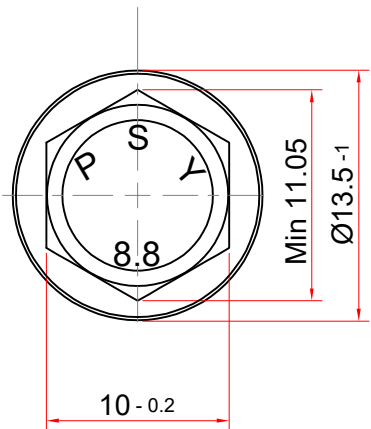
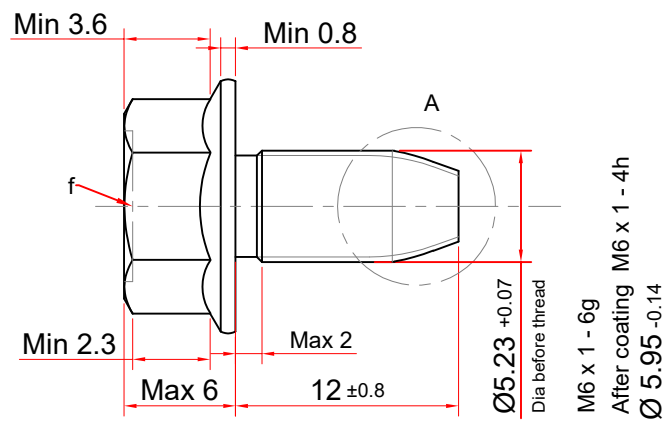
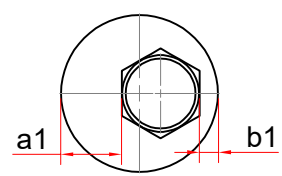
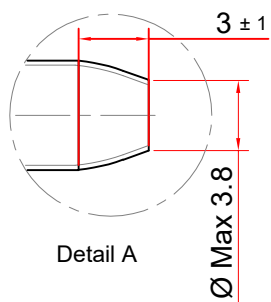
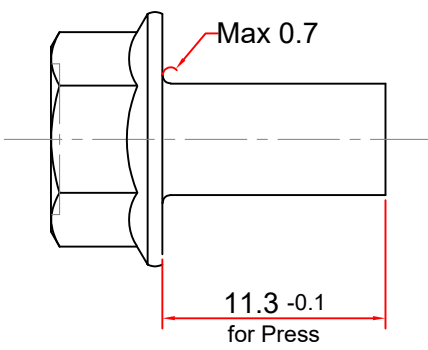


a-b = Max 0.3



a1-b1 = Max 0.3



- 1- Coating thickness :Min 5µm
- 2- (f) Shall be 1/3H or less and that shape is optional
- 3- Without any cracks ,burrs ,rust ,damage to the threads ,completeness and golden chromate coating on the surface of screw
- 4- There should be no breakage at the junction of the head and the body ,and it should only occur in the thread and body screw.
- 5- Depth of complete decarburization :Max 0.015mm
- 6- Depth of decarburization :Max 0.30mm

RE.VE:1	DATE	1403/04/18	NAME	M.Abadiyan	Description	اصلاح نوک پیچ	Machine	64S	Core Hardness(HRC)	20-30	
RE.VE: 2	DATE	1403/11/20	NAME	S.Abbasi	Description	اضافه کردن طول پرس	Material	10B21 10B38	Surface Hardness (HV)	Max 320	
Standard List		Part NO	K99720-0612				 سپند پیچ یزد SEPAND PITCH CO.	Dia.of Material	7-8	T.S (Mpa)	Min 800
Dimension	KES E-A007B	Part name	M6 x1.0 x 12					diameter blank	5.6	Y.S (Mpa)	Min 640
Mechanical	---	DWG.NO	DNK99720-0612/02					length blank	24.37	Proof Load	---
Coating	---	---	Name	Data	Scale	2:1		Weight	5.37	EL (%)	Min 12
								Rod Production process	SAIP2	Type Coating	MFZnT,C
Tolerances	---	Drawn	M.Abadiyan	03/04/18	Safety	☐		Quality Class	8.8	Salt Spray To Sediment Red	Min 120h
Other Standard	---	Cheked	S.zabihi	03/04/18	Regularity	☐		Coating	Chormate	Salt Spray To Sediment White	Min 72h
		Confirmed	M.Abaei	03/04/18	Unit : mm		Customer Name :		Mega Motor		